

# Tankers Class Marker Practice Test (Sample)

## Study Guide



**Everything you need from our exam experts!**

**Copyright © 2025 by Examzify - A Kaluba Technologies Inc. product.**

**ALL RIGHTS RESERVED.**

**No part of this book may be reproduced or transferred in any form or by any means, graphic, electronic, or mechanical, including photocopying, recording, web distribution, taping, or by any information storage retrieval system, without the written permission of the author.**

**Notice: Examzify makes every reasonable effort to obtain from reliable sources accurate, complete, and timely information about this product.**

**SAMPLE**

## **Questions**

- 1. Which factor does NOT influence the effectiveness of cleaning procedures on a vessel?**
  - A. Type of cargo carried**
  - B. Length of the voyage**
  - C. Experience Factor**
  - D. Crew morale**
- 2. What minimum strength criteria must a vapor hose meet?**
  - A. Max allowable working pressure: 10 PSI**
  - B. Vacuum without collapsing: -1 PSI**
  - C. Design bursting pressure: 15 PSI**
  - D. All of these criteria**
- 3. Which of the following consequences can be a result of benzene exposure?**
  - A. All of these**
  - B. Long-term neurological damage**
  - C. Inflammation of respiratory organs**
  - D. Severe allergic reactions**
- 4. Where can the complete details of a crude oil washing system be found?**
  - A. Operational Safety Manual**
  - B. Crude Oil Washing Operations and Equipment Manual**
  - C. Cargo Handling Procedures**
  - D. Ballast Water Management Guide**
- 5. Which signal is required to be displayed at night while discharging at a dock?**
  - A. One red light**
  - B. Two green lights**
  - C. One white light**
  - D. Flashing orange beacon**

- 6. What does the acronym DOI stand for in a marine context?**
- A. Document of Inspection**
  - B. Declaration of Inspection**
  - C. Directory of Investigation**
  - D. Document of Ingress**
- 7. After the initial cleaning of flue gas in an inert gas system, the gas is passed through what device for final cleaning?**
- A. Scrubber**
  - B. Dust Collector**
  - C. Demister**
  - D. Separator**
- 8. The combined fan discharge rate in an inert gas system is related to what?**
- A. Cargo pressurization**
  - B. Cargo temperature**
  - C. Cargo pump discharge rate**
  - D. Cargo valve operation**
- 9. What is one of the advantages of centrifugal pumps over reciprocating pumps?**
- A. Higher energy consumption**
  - B. More cargo pumped in less time**
  - C. More maintenance required**
  - D. More complex operation**
- 10. What must be in place before transferring oil?**
- A. Emergency response team**
  - B. Discharge containment equipment**
  - C. Cargo loading schedule**
  - D. Ballast water management plan**

## **Answers**

SAMPLE

1. D
2. D
3. A
4. B
5. A
6. B
7. C
8. C
9. B
10. B

SAMPLE

## **Explanations**

SAMPLE



**1. Which factor does NOT influence the effectiveness of cleaning procedures on a vessel?**

- A. Type of cargo carried**
- B. Length of the voyage**
- C. Experience Factor**
- D. Crew morale**

The effectiveness of cleaning procedures on a vessel is influenced by several factors, but crew morale does not directly affect the physical process of cleaning. While high crew morale can enhance overall performance and teamwork, it does not alter the chemical efficacy of cleaning agents, the methods used, or the physical capabilities required to clean thoroughly. In contrast, the type of cargo carried is crucial because residues from different commodities require specific cleaning techniques. Similarly, the length of the voyage can impact the buildup of residues and the time available for cleaning; longer voyages may lead to more challenging cleaning conditions and different strategies. The experience factor signifies that a skilled and knowledgeable crew can perform cleaning tasks more effectively, utilizing their expertise to ensure that all residues are properly removed. Therefore, while morale may contribute to a more positive working environment, it does not have a direct impact on the effectiveness of cleaning procedures.

**2. What minimum strength criteria must a vapor hose meet?**

- A. Max allowable working pressure: 10 PSI**
- B. Vacuum without collapsing: -1 PSI**
- C. Design bursting pressure: 15 PSI**
- D. All of these criteria**

A vapor hose used in tanker operations must meet several important criteria to ensure safety and functionality. The minimum strength criteria are in place to handle various operational pressures and to prevent failure during use. Firstly, the maximum allowable working pressure is 10 PSI, which indicates the highest pressure that the hose can safely operate under without risk of failure. This ensures that during the transfer of vapor, the hose can endure typical working conditions without leaks or ruptures. Secondly, the hose must be able to withstand a vacuum without collapsing, specified as -1 PSI. This is crucial during scenarios in which the internal pressure of the hose may drop significantly, such as during vapor recovery or when the tank's pressure is decreased. Proper construction ensures the hose maintains its shape and integrity under such conditions. Lastly, the design bursting pressure of 15 PSI indicates the maximum pressure that the hose can tolerate before it fails catastrophically. This provides a safety margin beyond the maximum working pressure, allowing for unexpected spikes in pressure that might occur during operation. Taken together, these criteria establish a comprehensive standards basis for vapor hoses, ensuring they are safe, reliable, and suited for the stressful conditions typically encountered in tanker operations. Meeting all of these criteria ensures that the vapor hose will function effectively over its service

**3. Which of the following consequences can be a result of benzene exposure?**

**A. All of these**

**B. Long-term neurological damage**

**C. Inflammation of respiratory organs**

**D. Severe allergic reactions**

The correct choice encompasses a comprehensive understanding of the health risks associated with benzene exposure, which can indeed lead to multiple adverse health effects. Benzene is a well-established toxic substance that poses significant risks to human health. Long-term exposure to benzene is particularly concerning because it can impair the central nervous system, leading to neurological damage. Chronic exposure has been linked to conditions like dizziness, headaches, and cognitive impairments, which fall under long-term neurological damage. Furthermore, benzene exposure can cause inflammation of the respiratory tract due to its irritant nature. This can lead to symptoms such as coughing and difficulty breathing, indicating that the respiratory system is adversely affected. Severe allergic reactions, though less common, can also occur due to benzene. Individuals may react to benzene with skin rashes, respiratory distress, or other allergic symptoms after exposure. Given that each of these consequences can occur as a result of benzene exposure, the answer that includes all of these potential health effects is accurate in summarizing the range of risks associated with this chemical.

**4. Where can the complete details of a crude oil washing system be found?**

**A. Operational Safety Manual**

**B. Crude Oil Washing Operations and Equipment Manual**

**C. Cargo Handling Procedures**

**D. Ballast Water Management Guide**

The complete details of a crude oil washing system are found in the Crude Oil Washing Operations and Equipment Manual. This manual is specifically designed to provide comprehensive information about the procedures, equipment, and operational guidelines necessary for effective crude oil washing. It often includes essential data such as technical specifications, safety measures, and best practices for the operation of the washing system. Other resources like the Operational Safety Manual may contain safety-related information relevant to various operations, but they won't provide the specific operational details of crude oil washing. Likewise, the Cargo Handling Procedures would focus on the general methods for managing cargo rather than in-depth information about any particular washing technique. The Ballast Water Management Guide addresses the management of ballast water, an entirely different aspect of tanker operations, and does not include crude oil washing procedures. Thus, the Crude Oil Washing Operations and Equipment Manual is the most appropriate source for the information needed on this topic.

**5. Which signal is required to be displayed at night while discharging at a dock?**

- A. One red light**
- B. Two green lights**
- C. One white light**
- D. Flashing orange beacon**

Displaying one red light at night while discharging at a dock is crucial for safety and proper maritime signaling. The use of a single red light serves as a warning signal indicating that a vessel is discharging cargo. This visual cue alerts other vessels in the vicinity that the operations may create hazards, necessitating caution. In maritime operations, the color red universally denotes danger or a stop signal, making it an effective choice for nighttime visibility to ensure that other vessels or nearby shoreside operations are aware of the potential risks involved in the discharge operations. The placement and visibility of the red light are important as they help prevent collisions and ensure that all navigational parties are informed of the vessel's activities. Other signals, such as green or white lights, do not convey the same level of warning and might lead to misinterpretation of the vessel's operational status. A flashing orange beacon may also indicate a warning but is not specifically required in this context regarding the discharge operations at a dock, which is why the red light is the proper signal to display.

**6. What does the acronym DOI stand for in a marine context?**

- A. Document of Inspection**
- B. Declaration of Inspection**
- C. Directory of Investigation**
- D. Document of Ingress**

In a marine context, the acronym DOI stands for Declaration of Inspection. This document is crucial in ensuring safety and regulatory compliance during the transfer of cargo, particularly when handling oil and chemical products. The Declaration of Inspection serves as a formal verification tool that confirms and records that all safety measures, equipment, and protocols are in place and operational before the loading or unloading of such substances begins. It acts to protect both the environment and the vessels involved, outlining the responsibilities of all parties and ensuring that necessary precautions have been taken. Understanding the purpose of the Declaration of Inspection emphasizes the importance of safety and regulatory compliance in maritime operations, ultimately supporting the prevention of spills and accidents that could cause environmental damage.

**7. After the initial cleaning of flue gas in an inert gas system, the gas is passed through what device for final cleaning?**

- A. Scrubber**
- B. Dust Collector**
- C. Demister**
- D. Separator**

The final cleaning of flue gas in an inert gas system involves passing it through a demister. A demister is specifically designed to remove droplets of liquid and particulates from a gas stream, which is crucial in ensuring that the gas is as clean as possible before it is either released into the atmosphere or used further in the system. In the context of inert gas systems on tankers, ensuring that the gas is clean is vital for safety and compliance with environmental regulations. While scrubbers, dust collectors, and separators are important components in various gas cleaning processes, they serve different primary functions. Scrubbers primarily focus on the removal of gases and vapors, dust collectors target solid particles, and separators are used to divide different phases or components based on their physical properties, such as density. The role of the demister is more tailored to capturing fine liquid droplets, making it the most appropriate choice for the final stage of cleaning flue gas in this system.

**8. The combined fan discharge rate in an inert gas system is related to what?**

- A. Cargo pressurization**
- B. Cargo temperature**
- C. Cargo pump discharge rate**
- D. Cargo valve operation**

The combined fan discharge rate in an inert gas system is indeed related to the cargo pump discharge rate. This correlation exists because the inert gas system is designed to maintain a safe atmosphere in the cargo tanks by preventing the formation of an explosive mixture during loading and unloading operations. When cargo is pumped into or out of the tanks, the volume of cargo being moved requires an equivalent displacement in the inert gas to maintain atmospheric balance. The fans in the inert gas system work to replace the volume generated by the movement of cargo. Thus, as the cargo pump discharge rate increases, the demand for inert gas also increases, leading to a corresponding increase in fan discharge to ensure safety and comply with regulations. This relationship emphasizes the importance of maintaining the balance between cargo operations and the inert gas system performance, ensuring that the system can adequately vent and supply inert gas to prevent hazardous conditions in the cargo tanks.

**9. What is one of the advantages of centrifugal pumps over reciprocating pumps?**

- A. Higher energy consumption**
- B. More cargo pumped in less time**
- C. More maintenance required**
- D. More complex operation**

Centrifugal pumps have several advantages over reciprocating pumps, and one notable benefit is their ability to move a larger volume of fluid in a shorter amount of time. This is largely due to their design, which allows for a continuous flow of liquid. Unlike reciprocating pumps, which operate using a back-and-forth motion to draw in and expel fluid, centrifugal pumps utilize a rotating impeller to impart kinetic energy to the fluid, converting it into pressure energy. This design results in a smoother and more efficient flow, making centrifugal pumps particularly suited for applications where high flow rates are required. The ability to deliver a significant volume quickly is especially valuable in tanker operations, where the timely transfer of cargo can impact overall efficiency and effectiveness. This aspect of centrifugal pumps contributes to their widespread use in marine operations, where handling large quantities of liquid cargo safely and efficiently is crucial.

**10. What must be in place before transferring oil?**

- A. Emergency response team**
- B. Discharge containment equipment**
- C. Cargo loading schedule**
- D. Ballast water management plan**

Before transferring oil, it is essential to have discharge containment equipment in place. This equipment is crucial for preventing and managing spills during the transfer process. Ensuring that containment measures are in place helps mitigate the environmental impact of any accidental releases. It includes items like booms, absorbents, and other apparatus designed to contain and clean up spills efficiently, thus protecting marine ecosystems and adhering to safety regulations. While emergency response teams are vital for managing incidents, they come into play after an emergency occurs rather than being a preventive measure during the transfer. Similarly, a cargo loading schedule is important for logistical coordination but does not address spill prevention directly. A ballast water management plan is focused on preventing the spread of invasive species in the water and is not directly relevant to oil transfer operations. Having dedicated discharge containment equipment is a proactive step that ensures safety and compliance during oil transfer activities.