SOS Mechanic Certificate -Engine Repair Practice Exam (Sample)

Study Guide



Everything you need from our exam experts!

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Questions



1. What can be determined from a plastigage on a bearing insert?

- A. Presence of debris
- B. Journal taper is present
- C. Oil pressure is optimal
- D. Wear pattern of the bearing

2. What might cause an engine to backfire?

- A. Poor oil quality
- B. Ignition timing issues or rich fuel mixture
- C. Excessive coolant levels
- D. Worn spark plugs

3. How does a mass air flow sensor function?

- A. It measures the amount of air entering the engine to optimize fuel delivery
- B. It regulates engine temperature by controlling coolant flow
- C. It filters impurities from the air entering the combustion chamber
- D. It monitors exhaust emissions and adjusts fuel mixture accordingly

4. What is the role of an ignition coil?

- A. To ignite the air-fuel mixture
- B. To supply fuel to the engine
- C. To transform battery voltage into high voltage for the spark plugs
- D. To cool the engine components

5. To find the amount of bore taper, which calculation should be performed?

- A. Add measurement "A" and "B"
- B. Add measurement "C" and "D"
- C. Subtract measurement "C" from measurement "D"
- D. Subtract measurement "A" from measurement "B"

- 6. What is important when determining the ring end gap for a cylinder with a 3-inch bore?
 - A. .006"-.009"
 - B. .009"-.012"
 - C. .010"-.015"
 - D. .012"-.018"
- 7. What is the purpose of a timing belt in an engine?
 - A. To regulate oil flow
 - B. To connect the crankshaft to the camshaft
 - C. To improve fuel combustion
 - D. To increase engine temperature
- 8. Which process should be followed to diagnose an overheating engine?
 - A. Change the oil immediately
 - B. Check coolant, inspect for leaks, assess thermostat
 - C. Replace the fuel filter
 - D. Adjust the timing belt
- 9. When replacing an engine water pump, what should be done after draining the coolant?
 - A. Install the new pump
 - B. Detach the pump
 - C. Replace all hoses
 - D. Check the thermostat
- 10. What can a vacuum leak cause in an engine?
 - A. Improved fuel efficiency
 - B. Rough idle and poor fuel economy
 - C. Better acceleration
 - D. Increased horsepower

Answers



- 1. B 2. B 3. A 4. C 5. B 6. B 7. B 8. B 9. B 10. B



Explanations



1. What can be determined from a plastigage on a bearing insert?

- A. Presence of debris
- B. Journal taper is present
- C. Oil pressure is optimal
- D. Wear pattern of the bearing

Using plastigage is a common method to measure the clearance between a bearing insert and the journal of a crankshaft. This tool consists of a thin strip of plastic that is compressed between the bearing surface and the journal when the engine is assembled and the bolts are tightened. After disassembly, the width of the flattened plastigage strip indicates the clearance between the two surfaces. The correct choice, pertaining to the journal taper, stems from the fact that if the journal is not perfectly cylindrical (which includes being tapered), the plastigage will show uneven wear along its length after being compressed. A tapered journal can result in inconsistent clearance measurements when the plastigage is used, illustrating that the journal does not maintain a uniform distance from the bearing throughout its entire circumference. By observing how the plastigage has spread, mechanics can determine if there is a taper issue that needs to be addressed to ensure proper engine function and longevity. The other choices relate to characteristics that plastigage does not measure directly. It does not indicate the presence of debris in the oil (that requires a visual inspection), it cannot determine oil pressure, and while it can provide some insight into wear through clearance measurement, it does not specifically show a wear pattern on the bearing itself.

2. What might cause an engine to backfire?

- A. Poor oil quality
- B. Ignition timing issues or rich fuel mixture
- C. Excessive coolant levels
- D. Worn spark plugs

Backfiring in an engine typically occurs when there is a misfire in the combustion process, which can be attributed to ignition timing issues or a rich fuel mixture. When the ignition timing is off, the spark plug may ignite the fuel-air mixture at the wrong point in the engine cycle, leading to combustion occurring outside of the combustion chamber, often in the intake or exhaust system. This can result in the characteristic loud noise associated with backfiring. Additionally, a rich fuel mixture—meaning there is too much fuel in relation to air—can also lead to unburned fuel entering the exhaust system. When this unburned fuel ignites, it can cause a backfire. Proper fuel-to-air ratios are crucial for efficient combustion, and when this balance is disrupted, it can create situations that lead to backfiring. In contrast, issues like poor oil quality or excessive coolant levels do not directly contribute to backfiring. Poor oil quality can affect engine performance over time, while excessive coolant levels are typically more associated with overheating or coolant system issues than with combustion problems. Worn spark plugs may cause poor engine performance and misfiring, but they are not the primary cause of backfiring if the fuel mixture or ignition timing is correct

3. How does a mass air flow sensor function?

- A. It measures the amount of air entering the engine to optimize fuel delivery
- B. It regulates engine temperature by controlling coolant flow
- C. It filters impurities from the air entering the combustion chamber
- D. It monitors exhaust emissions and adjusts fuel mixture accordingly

The mass air flow sensor plays a crucial role in the engine's performance by measuring the volume and density of the air entering the intake manifold. This sensor provides essential data to the engine control unit (ECU), which uses this information to calculate the optimal amount of fuel required for efficient combustion. By accurately determining the air flow, the mass air flow sensor ensures that the air-fuel mixture is balanced, facilitating optimal engine performance, reducing emissions, and improving fuel efficiency. Understanding this function emphasizes the importance of the mass air flow sensor in maintaining engine operation and its impact on overall vehicle performance. The other options describe functions related to different components or systems within the vehicle, such as temperature regulation, air filtration, and emissions monitoring, but they do not accurately represent the primary role of the mass air flow sensor.

4. What is the role of an ignition coil?

- A. To ignite the air-fuel mixture
- B. To supply fuel to the engine
- C. To transform battery voltage into high voltage for the spark plugs
- D. To cool the engine components

The ignition coil plays a crucial role in an internal combustion engine by transforming the low voltage from the vehicle's battery into a much higher voltage that is necessary for the spark plugs to create a spark. This high voltage is essential for igniting the air-fuel mixture in the combustion chamber. When the ignition coil receives an electrical signal, it generates a magnetic field, and when that field collapses, it induces a high voltage in the coil's secondary winding. This high voltage is then routed to the spark plugs, which ignite the air-fuel mixture, enabling the engine to run. Understanding the function of the ignition coil is critical, as it directly affects the engine's ability to start and operate smoothly. Without the ignition coil effectively converting and supplying the necessary voltage, the spark plugs would not generate the spark needed for combustion, leading to engine performance issues or failure to start. The other options highlight different functions that are not related to the ignition coil. For instance, igniting the air-fuel mixture is a function performed by the spark plugs themselves. Supplying fuel is the responsibility of the fuel system components, including the fuel pump and fuel injectors. Cooling engine components is managed by the cooling system, which includes components such as the radiator,

- 5. To find the amount of bore taper, which calculation should be performed?
 - A. Add measurement "A" and "B"
 - B. Add measurement "C" and "D"
 - C. Subtract measurement "C" from measurement "D"
 - D. Subtract measurement "A" from measurement "B"

To find the amount of bore taper, the correct calculation involves measuring the diameter of the bore at two different positions: the top and the bottom of the cylinder. Typically, these measurements are designated as measurement "C" for the top of the bore and measurement "D" for the bottom of the bore. By subtracting measurement "C" from measurement "D," you can determine the difference in diameter between the two points, which indicates the extent of the taper. Bore taper can lead to various engine problems, including uneven wear on piston rings and improper sealing, so accurately measuring it is vital for engine performance. Using the measurements from the top and bottom of the bore allows the technician to evaluate how much the bore has changed from one end to the other, providing essential information for diagnosing engine health and addressing any necessary repairs.

- 6. What is important when determining the ring end gap for a cylinder with a 3-inch bore?
 - A. .006"-.009"
 - B. .009"-.012"
 - C. .010"-.015"
 - D. .012"-.018"

The ring end gap is critical because it ensures that the pistons can function effectively within the engine. A proper ring end gap allows for thermal expansion without causing excessive pressure buildup in the combustion chamber, which can lead to ring failure or excessive oil consumption. For a cylinder with a 3-inch bore, the end gap typically falls within a specified range that takes into account the clearance needed for effective sealing and thermal expansion. The choice of .009" to .012" as the correct range reflects a balance between providing adequate sealing and allowing for thermal expansion of the ring material during operation. This range helps maintain engine performance by limiting blow-by gases and oil leakage, which can diminish efficiency and increase emissions. Establishing the right end gap based on bore size is crucial for optimizing the engine's performance, ensuring longevity, and reducing the risk of damage due to expansion or misalignment of the piston rings.

7. What is the purpose of a timing belt in an engine?

- A. To regulate oil flow
- B. To connect the crankshaft to the camshaft
- C. To improve fuel combustion
- D. To increase engine temperature

The timing belt plays a crucial role in the overall functioning of an internal combustion engine by connecting the crankshaft to the camshaft. This connection is vital because it ensures that the camshaft rotates in sync with the crankshaft, which is critical for maintaining the timing of the engine's valve operations. The valves must open and close at precisely the right moments during the engine's cycle for optimal performance and efficiency, particularly in relation to the movement of the pistons. In essence, as the crankshaft turns from the power generated by the engine's combustion process, the timing belt translates this motion to the camshaft. This coordination means that the intake and exhaust valves open and close at the exact points in the cycle, preventing overlap and ensuring proper air-fuel mixture intake and exhaust gas expulsion. This timing is essential for the engine to run smoothly and efficiently. Understanding the function of a timing belt helps in recognizing its importance in engine maintenance and potential issues that may arise if it fails, such as diminished performance or even catastrophic engine damage.

8. Which process should be followed to diagnose an overheating engine?

- A. Change the oil immediately
- B. Check coolant, inspect for leaks, assess thermostat
- C. Replace the fuel filter
- D. Adjust the timing belt

To diagnose an overheating engine, checking the coolant level, inspecting for leaks, and assessing the thermostat is the most appropriate process. When an engine overheats, it is critical to determine the cause, which often involves verifying that the cooling system is functioning properly. The coolant is essential because it absorbs heat from the engine and prevents it from reaching dangerous temperatures. A low coolant level can indicate a leak or an issue with the cooling system, so this should be one of the first things to check. Inspecting for leaks is crucial because a leak can lead to a loss of coolant, resulting in inadequate cooling. Look for any visible signs of coolant on the ground or in the engine compartment. The thermostat plays a vital role in regulating coolant flow; if it is stuck closed, the flow of coolant will be impeded, causing overheating. Therefore, assessing its operation can help pinpoint a significant source of the problem. Addressing the other choices is less relevant in the context of diagnosing overheating. Changing the oil immediately may be necessary for engine health but does not directly relate to addressing an overheating issue. Replacing the fuel filter focuses on fuel delivery rather than cooling, and adjusting the timing belt is unrelated to engine temperature regulation. Thus, the recommended approach is to

9. When replacing an engine water pump, what should be done after draining the coolant?

- A. Install the new pump
- B. Detach the pump
- C. Replace all hoses
- D. Check the thermostat

After draining the coolant, the next step in replacing an engine water pump is to detach the pump. This is crucial because the removal of the old pump is a necessary step before any new installation can take place. When detaching the pump, it's important to also check for any debris or old gasket material that may need to be cleaned off to ensure a proper seal on the new pump. While other options might seem relevant in the context of water pump replacement, they do not follow the necessary sequence. Installing the new pump cannot happen until the old one has been removed. Replacing all hoses may not be required unless they are found to be worn during inspection, and checking the thermostat, although significant, is also not the immediate next step in the replacement process. Each step must be approached in order to maintain the integrity of the engine cooling system and ensure a successful water pump replacement.

10. What can a vacuum leak cause in an engine?

- A. Improved fuel efficiency
- B. Rough idle and poor fuel economy
- C. Better acceleration
- D. Increased horsepower

A vacuum leak in an engine can disrupt the air-fuel mixture that is essential for proper combustion. When there is an unmeasured influx of air entering the intake manifold, the engine's control system cannot compensate adequately. This leads to a lean mixture, meaning there is too much air in relation to the fuel. As a result, one of the most noticeable symptoms is a rough idle, as the engine struggles to maintain smooth operation due to unbalanced fuel and air ratios. The engine has to work harder to compensate for the lack of fuel, which can lead to poor fuel economy as well. The efficiency of the combustion process is compromised, resulting in reduced performance and increased emissions. Collectively, these effects define the core impact of a vacuum leak on engine performance, making the observation about rough idle and poor fuel economy accurate and relevant.