

# SAP Production Planning & Manufacturing Practice Exam (Sample)

## Study Guide



**Everything you need from our exam experts!**

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# Introduction

Preparing for a certification exam can feel overwhelming, but with the right tools, it becomes an opportunity to build confidence, sharpen your skills, and move one step closer to your goals. At Examzify, we believe that effective exam preparation isn't just about memorization, it's about understanding the material, identifying knowledge gaps, and building the test-taking strategies that lead to success.

This guide was designed to help you do exactly that.

Whether you're preparing for a licensing exam, professional certification, or entry-level qualification, this book offers structured practice to reinforce key concepts. You'll find a wide range of multiple-choice questions, each followed by clear explanations to help you understand not just the right answer, but why it's correct.

The content in this guide is based on real-world exam objectives and aligned with the types of questions and topics commonly found on official tests. It's ideal for learners who want to:

- Practice answering questions under realistic conditions,
- Improve accuracy and speed,
- Review explanations to strengthen weak areas, and
- Approach the exam with greater confidence.

We recommend using this book not as a stand-alone study tool, but alongside other resources like flashcards, textbooks, or hands-on training. For best results, we recommend working through each question, reflecting on the explanation provided, and revisiting the topics that challenge you most.

Remember: successful test preparation isn't about getting every question right the first time, it's about learning from your mistakes and improving over time. Stay focused, trust the process, and know that every page you turn brings you closer to success.

Let's begin.

# How to Use This Guide

**This guide is designed to help you study more effectively and approach your exam with confidence. Whether you're reviewing for the first time or doing a final refresh, here's how to get the most out of your Examzify study guide:**

## 1. Start with a Diagnostic Review

**Skim through the questions to get a sense of what you know and what you need to focus on. Your goal is to identify knowledge gaps early.**

## 2. Study in Short, Focused Sessions

**Break your study time into manageable blocks (e.g. 30 - 45 minutes). Review a handful of questions, reflect on the explanations.**

## 3. Learn from the Explanations

**After answering a question, always read the explanation, even if you got it right. It reinforces key points, corrects misunderstandings, and teaches subtle distinctions between similar answers.**

## 4. Track Your Progress

**Use bookmarks or notes (if reading digitally) to mark difficult questions. Revisit these regularly and track improvements over time.**

## 5. Simulate the Real Exam

**Once you're comfortable, try taking a full set of questions without pausing. Set a timer and simulate test-day conditions to build confidence and time management skills.**

## 6. Repeat and Review

**Don't just study once, repetition builds retention. Re-attempt questions after a few days and revisit explanations to reinforce learning. Pair this guide with other Examzify tools like flashcards, and digital practice tests to strengthen your preparation across formats.**

**There's no single right way to study, but consistent, thoughtful effort always wins. Use this guide flexibly, adapt the tips above to fit your pace and learning style. You've got this!**

## **Questions**

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- 1. What happens to a dependent requirement when a planned order is converted into a production order?**
  - A. It is converted into a production order.**
  - B. It is converted into a schedule line.**
  - C. It is converted into a reservation.**
  - D. It is converted into a planned order.**
- 2. What role does the planning time fence play in production planning?**
  - A. Regulates production lead times**
  - B. Defines time periods for order firming**
  - C. Establishes safety stock levels**
  - D. Tracks material availability**
- 3. Which transaction code can you use in SAP S/4HANA to enter and display goods movements?**
  - A. Relevant simplification items**
  - B. Inconsistent data tables**
  - C. Recommended SAP Best Practices**
  - D. Custom code analysis**
- 4. What are the main innovations in manufacturing in SAP S/4HANA?**
  - A. Monitor Production Orders Fiori app**
  - B. Rough-cut capacity planning**
  - C. Flow manufacturing**
  - D. Lock-free inventory movements**
- 5. Which of the following material master data can be copied when using the Copy Material program to create new materials? Select the correct options.**
  - A. Warehouse number data**
  - B. Production version data**
  - C. MRP area data**
  - D. Storage location data**

- 6. For effective batch management in S/4HANA, which condition must exist?**
- A. Batch where-used list must be available**
  - B. All items must be serialized**
  - C. Packaging invoices must include batch number**
  - D. Production orders must be released**
- 7. What is a key feature of make-to-stock production order settlements?**
- A. Can manage collective work orders**
  - B. Can be automatically generated**
  - C. Utilizes standard MRP procedures**
  - D. Allows for individual item production**
- 8. What must you define to ensure that the production flow occurs only in physically connected tanks?**
- A. Operation network**
  - B. Setup matrix**
  - C. Resource network**
  - D. Work center hierarchy**
- 9. A resource was created in SAP S/4HANA PP/DS through the internal CIF integration named "W1904\_1000\_001". What does the suffix 001 in the resource name represent?**
- A. Available capacity version**
  - B. Capacity category**
  - C. Number of individual capacities**
  - D. Work center category**
- 10. What is a key benefit of adopting a periodic lot sizing strategy?**
- A. Reduced inventory life cycle**
  - B. Less frequent production setups**
  - C. Increased batch variability**
  - D. Higher forecasting accuracy**

## **Answers**

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1. C
2. B
3. A
4. A
5. A
6. A
7. B
8. C
9. B
10. B

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## **Explanations**

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## 1. What happens to a dependent requirement when a planned order is converted into a production order?

- A. It is converted into a production order.
- B. It is converted into a schedule line.
- C. It is converted into a reservation.**
- D. It is converted into a planned order.

When a planned order is converted into a production order, any dependent requirements associated with that planned order are transferred into a reservation for the components needed for that production order. This process ensures that the needed materials are allocated and reserved in the system for production, preventing them from being used elsewhere and ensuring their availability when the production order is executed. Dependent requirements arise from the requirements of the end product and are linked to the components needed to manufacture that product. When the planned order is converted into a production order, the system acknowledges the demand for those components and creates reservations. This ensures that the production process can proceed smoothly with the necessary materials secured in advance. By creating a reservation, the system also helps maintain inventory accuracy and control, as it effectively earmarks the components needed for production, showing that they are not available for other orders until the production order is completed or the reservation is released.

## 2. What role does the planning time fence play in production planning?

- A. Regulates production lead times
- B. Defines time periods for order firming**
- C. Establishes safety stock levels
- D. Tracks material availability

The planning time fence plays a critical role in production planning by defining specific time periods for order firming. Within this context, the planning time fence represents a boundary that separates the planning horizon into different areas based on the level of commitment or certainty regarding production activities. When the time fence is set, it indicates a period during which production or planning decisions are more stable and reliable. Orders that fall within the planning time fence are firm, meaning that they are scheduled and should not be easily changed or adjusted without careful consideration. This provides a framework that helps planner's balance flexibility with the need for stability in production schedules. It allows planners ample time to make necessary adjustments while also ensuring that production commitments are upheld. Choosing this definition reflects an understanding of the importance of managing scheduling stability in a manufacturing environment, which is essential for efficient production management.

### 3. Which transaction code can you use in SAP S/4HANA to enter and display goods movements?

- A. Relevant simplification items**
- B. Inconsistent data tables**
- C. Recommended SAP Best Practices**
- D. Custom code analysis**

The correct choice highlights the utility of relevant simplification items within the context of SAP S/4HANA, particularly for entering and displaying goods movements. In SAP S/4HANA, simplification items serve a critical role in providing the necessary tools and features that streamline and enhance various transactions, including those related to goods movements. This includes tasks such as posting goods receipts or issuing goods, which are vital activities in inventory management and production planning. Using relevant simplification items, users can efficiently manage these movements while ensuring they align with the simplified data model introduced in S/4HANA. This approach facilitates better integration and performance improvements compared to previous versions of SAP, often leading to faster and more efficient processing. In contrast, the other options—dealing with inconsistent data tables, SAP Best Practices, and custom code analysis—are not directly related to the specific task of entering and displaying goods movements. While they could be important in the broader context of system performance and integrity, they do not provide the tailored functionality needed for executing goods movement transactions.

### 4. What are the main innovations in manufacturing in SAP S/4HANA?

- A. Monitor Production Orders Fiori app**
- B. Rough-cut capacity planning**
- C. Flow manufacturing**
- D. Lock-free inventory movements**

The Monitor Production Orders Fiori app is indeed a significant innovation in SAP S/4HANA's manufacturing capabilities. This app leverages the modern Fiori user interface to provide a more intuitive and user-friendly experience for managing production orders. It allows users to monitor and analyze production orders efficiently, providing real-time insights into production status, throughput, and any delays or issues that may arise during the manufacturing process. The use of Fiori apps means that users can access key performance indicators and relevant data on any device, fostering better decision-making through enhanced visibility and responsiveness. This innovation reflects a broader trend within SAP S/4HANA to integrate advanced analytics and user-centric design, facilitating more agile manufacturing operations. In contrast, while rough-cut capacity planning, flow manufacturing, and lock-free inventory movements are important functions within the broader scope of manufacturing processes, they represent more established functionalities or concepts that have been enhanced rather than newly introduced innovations specifically tailored to the S/4HANA environment. Therefore, the Monitor Production Orders Fiori app stands out as a pivotal advancement in harnessing modern technology to optimize manufacturing processes in this context.

**5. Which of the following material master data can be copied when using the Copy Material program to create new materials? Select the correct options.**

- A. Warehouse number data**
- B. Production version data**
- C. MRP area data**
- D. Storage location data**

The Copy Material program in SAP allows users to create new material master records by copying data from existing materials. Among the options provided, warehouse number data is typically included as part of the parameters that can be copied when creating new materials. Warehouse number data determines where materials are stored within a logistics environment. It includes essential details about storage conditions and organizational structure, and thus plays a critical role in inventory management. By copying this data, users can ensure that the new materials are set up consistently with how existing materials are organized within the warehouse structure, which improves operational efficiency and consistency in data maintenance. While production version data, MRP area data, and storage location data are also important for overall material management, they may not be copied automatically in the same way as warehouse number data when using the Copy Material program. Each of these data types has its own context and may require specific configurations or settings to be replicated depending on the business scenarios, making warehouse number data a standout choice in the context of this question.

**6. For effective batch management in S/4HANA, which condition must exist?**

- A. Batch where-used list must be available**
- B. All items must be serialized**
- C. Packaging invoices must include batch number**
- D. Production orders must be released**

Effective batch management in S/4HANA necessitates the availability of a batch where-used list. This list is crucial as it provides transparency regarding where and how batches are utilized within various processes. It allows users to determine the consumption of a particular batch across different areas, such as inventory management, production, sales, and distribution. By maintaining a comprehensive where-used list, organizations can enhance tracking, ensure compliance, and facilitate better management of batches throughout their lifecycle. Having this visibility supports effective decision-making, as it can guide teams in managing production schedules, understanding inventory levels, and optimizing supply chain activities. Without the batch where-used list, the ability to track and trace batches would be severely limited, leading to potential challenges in quality control and inventory management. The other conditions mentioned do not represent core requirements for batch management. Serialization is not mandatory for all items; instead, it applies to specific products that require individual tracking. Similarly, while packaging invoices might include batch numbers for certain processes, this is not a foundational aspect of batch management itself. Lastly, the release of production orders is an operational step that may relate to batch processing but is not a condition specific to the effectiveness of batch management in S/4HANA. Thus, the necessity of having a

## 7. What is a key feature of make-to-stock production order settlements?

- A. Can manage collective work orders
- B. Can be automatically generated**
- C. Utilizes standard MRP procedures
- D. Allows for individual item production

Make-to-stock production order settlements involve producing goods based on anticipated demand where inventory is built ahead of actually receiving customer orders. A key feature of this process is that production orders can be automatically generated based on forecasted demand, inventory levels, and planning parameters set within the material requirements planning (MRP) process. Automatic generation of production orders streamlines the production process by ensuring that inventory is replenished without the need for manual intervention. This allows organizations to efficiently manage their resources and minimize stockouts, thereby maintaining a balance between supply and demand. By automating this aspect of production, companies can achieve a faster response to market changes while minimizing the effort and errors associated with manual order creation. In contrast, other features listed in the options, such as managing collective work orders, utilizing standard MRP procedures, and allowing for individual item production, are related to different aspects of the production orders and do not capture the defining feature of make-to-stock production, which centers on automatic generation tailored to demand forecasting.

## 8. What must you define to ensure that the production flow occurs only in physically connected tanks?

- A. Operation network
- B. Setup matrix
- C. Resource network**
- D. Work center hierarchy

To ensure that the production flow occurs only in physically connected tanks, the resource network must be defined. A resource network in SAP refers to the arrangement of resources, such as machinery or storage tanks, that are available for production processes. By defining this network appropriately, you establish the physical and logical connections between various production resources. In the context of connected tanks, defining a resource network allows the system to recognize which tanks can be involved in the production flow based on their physical connectivity. This means that any production order or process associated with these tanks will respect their physical layout and limitations, ensuring that only compatible and connected tanks are considered for the production cycle. While options like operation network and work center hierarchy pertain to how operations and work centers are organized and managed within SAP, they do not specifically control the physical connectivity required for production processes between tanks. The setup matrix focuses on the preparation requirements between different resources but does not address the established physical connections necessary for flow. Therefore, defining the resource network is key to managing the flow correctly in contexts where physical connectivity is crucial.

**9. A resource was created in SAP S/4HANA PP/DS through the internal CIF integration named "W1904\_1000\_001". What does the suffix 001 in the resource name represent?**

- A. Available capacity version**
- B. Capacity category**
- C. Number of individual capacities**
- D. Work center category**

The suffix "001" in the resource name "W1904\_1000\_001" signifies the capacity category of the resource. In the context of SAP S/4HANA PP/DS and the naming conventions used within the system, the suffix provides crucial information regarding the classification of the resource. In this case, the capacity category is an essential aspect of resource management as it helps in defining various operational capabilities or aspects associated with a work center. For example, it can denote different types of capacities available within that resource—for instance, differentiating between standard capacity, overtime capacity, or emergency capacity. This helps in efficient planning and scheduling of production activities by ensuring that resources are utilized optimally based on their identified categories. Understanding the capacity category aids in making informed decisions when planning production schedules, allocating tasks, and optimizing resource utilization, which is a core objective of the PP/DS module within SAP. The interpretation of the other choices does not align with the typical naming conventions used in SAP. The available capacity version would refer to a specific versioning system that tracks changes in resource availability over time; the number of individual capacities would indicate how many separate capacity units a resource possesses rather than how it's categorized; and the work center category pertains more

**10. What is a key benefit of adopting a periodic lot sizing strategy?**

- A. Reduced inventory life cycle**
- B. Less frequent production setups**
- C. Increased batch variability**
- D. Higher forecasting accuracy**

Adopting a periodic lot sizing strategy is advantageous primarily because it allows for less frequent production setups. When production runs are scheduled at regular intervals, this method minimizes the number of times a production line must be reconfigured or changed over for different products. This leads not only to a decrease in setup time and associated labor costs but also enhances overall efficiency in the manufacturing process. By scheduling production in larger batches at set intervals, organizations can produce goods in a more streamlined way, ensuring that machines and resources are used more continuously rather than experiencing frequent stoppages. This approach also supports consistency in production output and helps stabilize inventory levels, allowing for better planning and resource utilization. The other options, while they may have merit in different contexts, do not distinctly highlight the primary advantage offered by a periodic lot sizing approach as effectively as reduced production setups.

# Next Steps

**Congratulations on reaching the final section of this guide. You've taken a meaningful step toward passing your certification exam and advancing your career.**

**As you continue preparing, remember that consistent practice, review, and self-reflection are key to success. Make time to revisit difficult topics, simulate exam conditions, and track your progress along the way.**

**If you need help, have suggestions, or want to share feedback, we'd love to hear from you. Reach out to our team at [hello@examzify.com](mailto:hello@examzify.com).**

**Or visit your dedicated course page for more study tools and resources:**

**<https://sapproplanningmfg.examzify.com>**

**We wish you the very best on your exam journey. You've got this!**

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