# RMO Real Engineer Practice Exam (Sample)

**Study Guide** 



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## **Questions**



- 1. What is a primary reason for installing a crankcase breather line in a refrigeration system?
  - A. To improve cooling efficiency
  - B. To prevent oil slugging in the compressor
  - C. To optimize refrigerant flow
  - D. To enhance system insulation
- 2. What does the evaporator's performance depend on in refrigeration cycles?
  - A. Pressure only
  - B. Heat transfer area
  - C. Temperature and pressure
  - D. Refrigerant type
- 3. What typically controls a solenoid valve on a motor?
  - A. Amperage
  - **B. Volts**
  - C. Frequency
  - D. Resistance
- 4. Unloaders are primarily used to achieve which of the following?
  - A. Increase compressor efficiency
  - B. Reduce capacity
  - C. Control refrigerant charges
  - D. Maintain high pressure
- 5. When an evaporator is not equipped with an equalizer line, what component would you most likely find?
  - A. A suction line
  - **B.** A distributor
  - C. A receiver
  - D. A pressure relief valve

- 6. What is the advantage of charging a refrigeration system with vapor?
  - A. It prevents liquid from freezing in the system
  - B. It improves lubricating oil circulation
  - C. It allows for quicker cooling
  - D. It reduces the overall weight of refrigerant
- 7. When throttling back on the discharge valve of one of two centrifugal condenser water pumps running in parallel, what is the most likely effect?
  - A. Increase in total flow rate to condenser
  - B. Decrease in total flow rate to condenser
  - C. No change in total flow rate
  - D. Fluctuation in fluid pressure
- 8. After recovering all liquid refrigerant during a system overhaul, what is the next step?
  - A. Replace the filters
  - B. Recover all vapor then do the work
  - C. Add more refrigerant
  - D. Clean the evaporator coils
- 9. What is the expected effect if an operator throttles back on the discharge valve of one of two parallel centrifugal condenser water pumps, while one is at maximum pumping rate?
  - A. Increased total flow rate to the condenser
  - B. A reduction in total flow rate to the condenser
  - C. No effect on flow rate
  - D. System shutdown
- 10. What is the primary role of a suction line filter drier in an HVAC system?
  - A. To filter contaminants from the refrigerant
  - B. To cool the refrigerant
  - C. To increase refrigerant pressure
  - D. To regulate refrigerant flow

#### **Answers**



- 1. B 2. C
- 3. B

- 3. B 4. B 5. B 6. A 7. B 8. B 9. B 10. A



## **Explanations**



## 1. What is a primary reason for installing a crankcase breather line in a refrigeration system?

- A. To improve cooling efficiency
- B. To prevent oil slugging in the compressor
- C. To optimize refrigerant flow
- D. To enhance system insulation

The installation of a crankcase breather line in a refrigeration system is primarily aimed at preventing oil slugging in the compressor. Oil slugging occurs when a significant amount of oil is carried over into the refrigerant gas stream, which can lead to mechanical issues, reduced efficiency, and potential compressor failure. By implementing a breather line, the system allows for the release of excess pressure and the appropriate circulation of oil, ensuring that the oil remains in the crankcase and doesn't enter the compressor in excessive amounts. This helps maintain the proper lubrication and function of the compressor, ultimately leading to a more reliable and efficient refrigeration system.

# 2. What does the evaporator's performance depend on in refrigeration cycles?

- A. Pressure only
- B. Heat transfer area
- C. Temperature and pressure
- D. Refrigerant type

The performance of an evaporator in refrigeration cycles primarily depends on both temperature and pressure. This is because the evaporator is responsible for absorbing heat from the environment and enabling the refrigerant to change state from a liquid to a gas. When considering temperature, the effectiveness of the evaporator directly relates to the difference between the refrigerant's temperature and the temperature of the surrounding environment. A larger temperature difference facilitates better heat absorption, enhancing the evaporator's efficiency. Pressure also plays a crucial role, as it influences the boiling point of the refrigerant. Higher pressures increase the boiling point, and therefore the temperature at which the refrigerant can absorb heat, while lower pressures allow for heat absorption at lower temperatures. Both of these factors are critical to optimizing the refrigeration cycle, ensuring that the evaporator operates effectively. In contrast, while heat transfer area and refrigerant type are significant, they are not the sole indicators of the evaporator's performance. The heat transfer area contributes to the rate of heat exchange, and the type of refrigerant affects various thermodynamic properties. However, the primary factors determining the evaporator's capacity and efficiency are the operating temperature and pressure, thus making the combination of these two the most vital aspects of its performance.

#### 3. What typically controls a solenoid valve on a motor?

- A. Amperage
- **B. Volts**
- C. Frequency
- D. Resistance

A solenoid valve is an electromechanical device that uses electric current to convert electrical energy into mechanical motion. The operation of a solenoid valve is primarily controlled by the voltage supplied to it. When voltage is applied, it creates an electromagnetic field in the solenoid coil, which then attracts the metal plunger or armature inside, causing the valve to open or close. The amount of voltage applied is crucial, as it needs to be within a specific range to ensure proper operation of the solenoid. If the voltage is too low, the solenoid may not be able to generate enough magnetic force to operate the valve effectively. Conversely, if the voltage is too high, it can damage the solenoid or lead to overheating. While other factors like amperage and resistance are related to the current flow and the solenoid's characteristics, it is the voltage that directly controls the solenoid's activation and thus its operation on the motor. Frequency is typically more relevant in AC circuits but does not directly dictate the operation of a solenoid valve on a motor in the same way that voltage does.

# 4. Unloaders are primarily used to achieve which of the following?

- A. Increase compressor efficiency
- **B. Reduce capacity**
- C. Control refrigerant charges
- D. Maintain high pressure

Unloaders are primarily utilized to reduce the capacity of a compressor. They allow a refrigeration or air conditioning system to adjust its output based on the current demand. When the system experiences lower load conditions, unloaders can be engaged to bypass a portion of the compressor's capacity, effectively reducing the amount of refrigerant being compressed. This capability is crucial for achieving better energy efficiency and maintaining system balance during varying operational scenarios. By reducing capacity rather than shutting off the compressor entirely, the system can maintain better operational stability and prevent excessive cycling, which can lead to wear and tear. The other options reflect different functionalities or benefits that do not directly align with the primary purpose of unloaders. For example, while increasing compressor efficiency can be a result of maintaining appropriate load levels, it is not the central function of unloaders. Similarly, controlling refrigerant charges and maintaining high pressure pertain to different aspects of system management and are not specifically linked to the role of unloaders. Thus, the correct choice aligns with the fundamental role of unloaders in adjusting compressor capacity based on operational needs.

- 5. When an evaporator is not equipped with an equalizer line, what component would you most likely find?
  - A. A suction line
  - **B.** A distributor
  - C. A receiver
  - D. A pressure relief valve

When an evaporator is not equipped with an equalizer line, the presence of a distributor is significant in the system. The distributor is an essential component in refrigeration and air conditioning systems, as it helps to evenly distribute refrigerant across the evaporator coil. Without an equalizer line, the pressure within the evaporator can become uneven, potentially leading to inefficient cooling and potential damage to the evaporator. The distributor plays a crucial role in ensuring that all parts of the evaporator receive adequate refrigerant flow, promoting uniform evaporative cooling. This can become even more important when there are variations in flow rate or when the evaporator is subject to fluctuating loads. In such scenarios, the distributor compensates for the lack of an equalizer line by helping to maintain balance within the system, thereby enhancing overall performance and reliability.

- 6. What is the advantage of charging a refrigeration system with vapor?
  - A. It prevents liquid from freezing in the system
  - B. It improves lubricating oil circulation
  - C. It allows for quicker cooling
  - D. It reduces the overall weight of refrigerant

Charging a refrigeration system with vapor is advantageous primarily because it prevents liquid refrigerant from entering certain components of the system. When refrigerant is added in vapor form, it ensures that the delicate components, such as the compressor, are not exposed to liquid refrigerant since liquid can cause hydraulic lock or damage the compressor due to improper lubrication. This approach helps maintain the efficiency and longevity of the system and ensures proper operation, as the refrigeration cycle relies on the vapor phase to function effectively. While other options may touch on valid concepts within refrigeration practices, they don't represent the fundamental advantage associated with charging the system in vapor form. Enhancing oil circulation or achieving quicker cooling may occur under specific conditions but are not the primary benefits of using vapor for charging. Similarly, while the weight of refrigerant can be a consideration for system design and efficiency, it does not directly relate to the advantages of vapor charging.

- 7. When throttling back on the discharge valve of one of two centrifugal condenser water pumps running in parallel, what is the most likely effect?
  - A. Increase in total flow rate to condenser
  - B. Decrease in total flow rate to condenser
  - C. No change in total flow rate
  - D. Fluctuation in fluid pressure

When throttling back on the discharge valve of one of the two centrifugal condenser water pumps operating in parallel, the most likely effect is a decrease in the total flow rate to the condenser. This outcome can be understood by considering how centrifugal pumps operate and how they interact in a parallel configuration. Centrifugal pumps are designed to work efficiently at specific flow rates and head pressures. When you partially close the discharge valve on one pump, you create resistance in that particular pump's discharge line. This resistance results in a higher pressure drop across the throttled pump, which leads to a change in its operating point on its pump curve. As a result, the throttled pump will reduce its flow rate significantly because it cannot overcome the increased pressure in the system created by the throttling. Even though the second pump continues to operate at its designed capacity, the overall flow rate—the sum of the flow rates from both pumps—will decrease because one pump is now delivering less water to the system. Therefore, by throttling one pump while leaving the other unchanged, the cumulative effect is a reduction in the total flow rate to the condenser, confirming that this is the most likely effect of such an action.

- 8. After recovering all liquid refrigerant during a system overhaul, what is the next step?
  - A. Replace the filters
  - B. Recover all vapor then do the work
  - C. Add more refrigerant
  - D. Clean the evaporator coils

The next step after recovering all liquid refrigerant during a system overhaul is to recover all vapor before proceeding with the work. This step is crucial because it ensures that all refrigerant, both in liquid and vapor forms, is removed from the system. This is important for several reasons: 1. \*\*Safety\*\*: Refrigerants can be hazardous to health if they leak or escape into the atmosphere during maintenance or repairs. Recovering all vapor reduces the risk of an accidental release. 2. \*\*Environmental Regulations\*\*: There are strict regulations governing the handling of refrigerants to protect the environment. Properly recovering both liquid and vapor refrigerants complies with these regulations and minimizes potential damage to the ozone layer and the greenhouse effect. 3. \*\*System Integrity\*\*: Removing all refrigerant ensures that the system is fully evacuated. This is necessary to maintain the integrity of the system and ensure that any work done does not introduce moisture or air, which could lead to issues such as corrosion and reduced efficiency. 4. \*\*Accurate Diagnostics\*\*: Having a fully evacuated system when starting maintenance or repair work allows for more accurate diagnostics and helps technicians identify any underlying issues more effectively. Given these points, the proper sequence of recovery and evacuation is a critical step in preparing a refrigeration

- 9. What is the expected effect if an operator throttles back on the discharge valve of one of two parallel centrifugal condenser water pumps, while one is at maximum pumping rate?
  - A. Increased total flow rate to the condenser
  - B. A reduction in total flow rate to the condenser
  - C. No effect on flow rate
  - D. System shutdown

When an operator throttles back the discharge valve of one of two parallel centrifugal condenser water pumps, the expected effect will be a reduction in total flow rate to the condenser. This is because throttling the valve creates additional resistance in the system, leading to a decrease in flow through the throttled pump. In a parallel configuration, both pumps contribute to the total flow rate. If one pump is throttled, it will not only reduce the flow from that specific pump but can also affect the performance of the other pump. The remaining pump may have to work harder to compensate for the throttling, but it cannot fully offset the loss of flow caused by the restriction from the throttled pump. The overall effect is that the total flow rate delivered to the condenser decreases. Understanding this principle is essential for effective water management in systems utilizing parallel pumps.

- 10. What is the primary role of a suction line filter drier in an HVAC system?
  - A. To filter contaminants from the refrigerant
  - B. To cool the refrigerant
  - C. To increase refrigerant pressure
  - D. To regulate refrigerant flow

The primary role of a suction line filter drier in an HVAC system is indeed to filter contaminants from the refrigerant. This component is crucial for maintaining the system's integrity and efficiency. By trapping particulates and debris that may circulate with the refrigerant, the filter drier helps prevent damage to sensitive components like the compressor and expansion valve. Additionally, it can also remove moisture from the refrigerant, which is vital since moisture can lead to corrosion and other issues within the system. While cooling the refrigerant, increasing its pressure, and regulating its flow are important aspects of HVAC systems, they are not the primary functions of a suction line filter drier. The filter drier focuses specifically on ensuring that the refrigerant remains clean and free from moisture, thus protecting the system and promoting optimal performance.