

# Refrigeration Plant Operator B Practice Test (Sample)

## Study Guide



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**SAMPLE**

## **Questions**

- 1. Which device is primarily responsible for controlling the flow of refrigerant in automatic systems?**
  - A. Compressor**
  - B. Expansion valve**
  - C. Evaporator**
  - D. Condenser**
- 2. What condition affects the maximum capacity of a heat pipe?**
  - A. When the evaporator is raised above the horizontal**
  - B. When the evaporator is lowered below the horizontal**
  - C. When the condenser temperature drops**
  - D. When the heat load is increased**
- 3. The boiling temperature of a refrigerant in a refrigeration system is influenced by which two factors?**
  - A. Temperature and humidity**
  - B. Temperature and pressure**
  - C. Pressure and volume**
  - D. Temperature and flow rate**
- 4. In a rotating vane rotary compressor, how is a good seal maintained between the vanes and the cylinder?**
  - A. Magnetic force**
  - B. Centrifugal force**
  - C. Gravity**
  - D. Fluid pressure**
- 5. Which benefit do mixing boxes provide in an air handling system?**
  - A. Increase air filtration**
  - B. Maintain constant airflow**
  - C. Proportion outdoor and recirculated air flows**
  - D. Reduce noise levels**

- 6. Copper tubing is not used with which refrigerant?**
- A. Propane**
  - B. Coolant**
  - C. NH<sub>3</sub>**
  - D. R-22**
- 7. Is the supply temperature of the cold deck air in a dual duct system typically 12.5°C?**
- A. True**
  - B. False**
  - C. Only in the summer**
  - D. Only in specific regions**
- 8. In a shell and tube chiller within a flooded system, what fluid is used?**
- A. A mixture of refrigerants**
  - B. Refrigerant that flows through the tubes**
  - C. Only water in the tubes**
  - D. Oil that cools the refrigerant**
- 9. Where should non-condensables be purged from in a refrigeration system?**
- A. From the lowest point of the evaporator**
  - B. From the compressor outlet**
  - C. From the highest point of the condenser with the compressor shut off**
  - D. From any point in the system**
- 10. What type of heat recovery system improves efficiency by using a heat pipe?**
- A. Runaround system**
  - B. Thermal wheel**
  - C. Heat exchanger**
  - D. Heat pump**

## **Answers**

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1. B
2. B
3. B
4. B
5. C
6. C
7. A
8. B
9. C
10. A

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## **Explanations**

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**1. Which device is primarily responsible for controlling the flow of refrigerant in automatic systems?**

- A. Compressor**
- B. Expansion valve**
- C. Evaporator**
- D. Condenser**

The expansion valve is primarily responsible for controlling the flow of refrigerant in automatic refrigeration systems. Its main function is to regulate the amount of refrigerant that enters the evaporator, allowing for proper cooling and efficient operation of the system. By modulating the flow of refrigerant based on the cooling demand, the expansion valve ensures that the system maintains optimal refrigerant levels, preventing both too much and too little refrigerant from entering the evaporator. In automatic systems, this control is essential for responding to varying load conditions, ensuring that the system operates within its designed parameters. The expansion valve allows for a change in pressure, which in turn affects the boiling point of the refrigerant, facilitating the efficient absorption of heat from the environment being cooled. While the compressor, evaporator, and condenser each play crucial roles in the refrigeration cycle, their functions do not include the direct regulation of refrigerant flow in the same way the expansion valve does. The compressor circulates refrigerant through the system, the evaporator absorbs heat, and the condenser releases heat, but it's the expansion valve that adjusts the flow to maintain balance and efficiency in the cooling process.

**2. What condition affects the maximum capacity of a heat pipe?**

- A. When the evaporator is raised above the horizontal**
- B. When the evaporator is lowered below the horizontal**
- C. When the condenser temperature drops**
- D. When the heat load is increased**

The maximum capacity of a heat pipe is influenced significantly by the orientation of the evaporator section relative to gravity. When the evaporator is lowered below the horizontal, it allows for gravity to assist the flow of the working fluid back to the evaporator. This acceleration of fluid return enhances the heat pipe's operational efficiency and its ability to transfer heat. Gravity aids in the condensation process, allowing the condensed fluid to flow back to the evaporator without hindrance, thus maintaining the heat transfer cycle effectively and maximizing the heat pipe's capacity. In contrast, raising the evaporator above the horizontal can hinder this return flow, leading to potential performance issues. A drop in condenser temperature might seem beneficial, but if the heat load does not support the existing conditions, it can limit capacity as well. Increasing the heat load might seem intuitively to enhance capacity, but there are limits to how much heat a heat pipe can effectively transfer based on other factors, such as the working fluid and design.

**3. The boiling temperature of a refrigerant in a refrigeration system is influenced by which two factors?**

- A. Temperature and humidity**
- B. Temperature and pressure**
- C. Pressure and volume**
- D. Temperature and flow rate**

The correct answer focuses on the relationship between temperature and pressure in a refrigeration system. The boiling temperature of a refrigerant is defined as the temperature at which it changes from liquid to gas under a specific pressure. This relationship is critical because, in refrigeration systems, the pressure in the evaporator and condenser directly affects the boiling point of the refrigerant. When the pressure of the refrigerant increases, the boiling point also increases, meaning that the refrigerant must be heated to a higher temperature to boil and change into vapor. Conversely, if the pressure decreases, the boiling point drops, allowing the refrigerant to boil at lower temperatures. This principle is crucial for the operation of refrigeration cycles, as it determines how efficiently the system can transfer heat. While other factors such as humidity, volume, and flow rate can influence system performance, they do not directly affect the boiling temperature of the refrigerant itself. Therefore, the fundamental relationship between temperature and pressure is pivotal for understanding the operational dynamics of a refrigeration system.

**4. In a rotating vane rotary compressor, how is a good seal maintained between the vanes and the cylinder?**

- A. Magnetic force**
- B. Centrifugal force**
- C. Gravity**
- D. Fluid pressure**

A good seal in a rotating vane rotary compressor is primarily maintained through centrifugal force. As the rotor spins, the vanes are pushed outward against the inner wall of the cylinder due to the centrifugal force generated by the rotation. This outward motion of the vanes enhances their contact with the cylinder wall, creating a seal that minimizes the escape of refrigerant and ensures efficient compression. Centrifugal force is critical in this context, as it actively works to keep the vanes pressed against the cylinder during operation. This sealing mechanism is essential for the compressor's efficiency, as any leaks could lead to reduced compression capabilities and loss of refrigerant. Other forces like magnetic force, gravity, or fluid pressure play a different role in various mechanical systems and components, but they do not primarily govern the sealing mechanism in a rotating vane rotary compressor. Understanding the role of centrifugal force helps in grasping how the compressor operates efficiently and effectively in refrigeration systems.

**5. Which benefit do mixing boxes provide in an air handling system?**

**A. Increase air filtration**

**B. Maintain constant airflow**

**C. Proportion outdoor and recirculated air flows**

**D. Reduce noise levels**

Mixing boxes play a crucial role in an air handling system by effectively proportioning outdoor and recirculated air flows. This process is essential for maintaining indoor air quality and comfort levels. By blending fresh outdoor air with return air from the space, mixing boxes ensure that the system can adjust to varying occupancy levels and changes in outdoor conditions. This adjustment allows for better temperature control, improved humidity levels, and optimized energy usage because the system can reduce the reliance on mechanical cooling or heating when sufficient outdoor conditions allow for it. The ability to mix different air streams also helps in regulating the amount of fresh air introduced into the environment, which is vital for maintaining appropriate ventilation rates as per standards and regulations. In contrast, increasing air filtration mainly relates to air quality and does not directly address the blending of air flows. Maintaining constant airflow is important but is typically a function of the fans and ductwork, not specifically the mixing box itself. Likewise, while reducing noise levels can be important in an air handling system, it is not a primary function related directly to the mixing box's purpose.

**6. Copper tubing is not used with which refrigerant?**

**A. Propane**

**B. Coolant**

**C. NH<sub>3</sub>**

**D. R-22**

Copper tubing is commonly used with many refrigerants due to its excellent thermal conductivity and resistance to corrosion. However, when it comes to ammonia (NH<sub>3</sub>), the use of copper tubing is generally avoided. This is primarily because ammonia can cause corrosion in copper materials, which can lead to system failures and leaks over time. Ammonia is typically used in industrial refrigeration systems, and the materials selected for those systems must be compatible. Instead of copper, materials like carbon steel or specially coated metals are often used to ensure safety and durability. This understanding of material compatibility with refrigerants is crucial for maintaining efficient and safe refrigeration systems. While copper can be used with propane, coolant (specific formulations depending on composition), and R-22, ammonia's corrosive nature makes it unsuitable for use with copper tubing. Therefore, for applications involving ammonia as the refrigerant, alternative materials must be employed to ensure the integrity and safe operation of the refrigeration system.

**7. Is the supply temperature of the cold deck air in a dual duct system typically 12.5°C?**

**A. True**

**B. False**

**C. Only in the summer**

**D. Only in specific regions**

In a dual duct system, the supply temperature of the cold deck air is designed to be around 12.5°C, which is known to be an effective compromise for cooling spaces in various climates. This temperature is chosen because it is cold enough to provide adequate cooling while also minimizing the risk of condensation and ensuring comfort levels for indoor environments. The dual duct system operates by simultaneously delivering heated air through one duct and cooled air through another, allowing for precise temperature control in individual spaces. A supply temperature of approximately 12.5°C helps achieve efficient thermal comfort across different areas, especially during warmer periods. Other options do not directly reflect the standard practices in designing dual duct systems, which aim to maintain a consistent and effective supply temperature across different operational conditions rather than varying with seasons or geographic specifics. Thus, the assertion that the cold deck air supply temperature is typically 12.5°C aligns with established HVAC principles in dual duct systems.

**8. In a shell and tube chiller within a flooded system, what fluid is used?**

**A. A mixture of refrigerants**

**B. Refrigerant that flows through the tubes**

**C. Only water in the tubes**

**D. Oil that cools the refrigerant**

In a shell and tube chiller within a flooded system, refrigerant flows through the tubes. This design allows the refrigerant to absorb heat from the water or other secondary fluid present in the shell, leading to efficient heat exchange. The flooded system creates a scenario where the shell is filled with liquid refrigerant, which has superior thermodynamic properties for heat transfer. This enhances the chiller's efficiency, as the refrigerant can operate at lower evaporating pressures while maintaining effective cooling capabilities. The use of refrigerant specifically in the tubes allows for direct heat absorption from the secondary fluid, facilitating optimal cooling performance and system reliability. In this context, the other options do not align with the operational principles of a flooded shell and tube chiller.

9. Where should non-condensables be purged from in a refrigeration system?
- A. From the lowest point of the evaporator
  - B. From the compressor outlet
  - C. From the highest point of the condenser with the compressor shut off**
  - D. From any point in the system

In a refrigeration system, non-condensables—such as air and other gases that do not condense at the operating temperatures and pressures of the system—should be purged from the highest point of the condenser. This is because non-condensables tend to accumulate in areas of high pressure, and the condenser, being a main component of the system, is typically where these gases will gather. Purging at the highest point allows for the most effective removal of these gases, which can cause various issues, including increased head pressure, decreased system efficiency, and potential compressor damage. It is important that the compressor is shut off during this process to prevent any damage and ensure the system is safely depressurized before any purging occurs. While purging from other points in the system could theoretically remove non-condensables, it would not be as effective or safe as purging from the highest point of the condenser.

10. What type of heat recovery system improves efficiency by using a heat pipe?
- A. Runaround system**
  - B. Thermal wheel
  - C. Heat exchanger
  - D. Heat pump

A runaround system is an efficient heat recovery method that utilizes a heat pipe to transfer thermal energy from exhaust air to incoming fresh air. In this system, two fluid streams (typically air or water) are circulated through a closed loop; one stream absorbs heat from the exhaust and transfers it to the other stream, which preheats the incoming air. The heat pipe plays a crucial role in enhancing the efficiency of this system. By using phase change materials, it allows for effective heat transfer with minimal temperature drop. The design ensures that the maximum amount of energy is recovered from the exhaust air before it's released, which contributes to overall energy conservation and increases the system's performance. Other systems mentioned like thermal wheels, heat exchangers, and heat pumps also serve to recover or enhance the use of heat; however, their mechanisms are different. Thermal wheels utilize a rotating wheel filled with heat-absorbing materials, heat exchangers involve direct contact between two fluids, and heat pumps transfer heat from one location to another using mechanical work. Thus, their operational principles are distinct from the runaround system that specifically integrates the function of heat pipes for efficient thermal exchange.