

# Minnesota Mechanical & Gas Journeyman Practice Test (Sample)

## Study Guide



**Everything you need from our exam experts!**

**Copyright © 2025 by Examzify - A Kaluba Technologies Inc. product.**

**ALL RIGHTS RESERVED.**

**No part of this book may be reproduced or transferred in any form or by any means, graphic, electronic, or mechanical, including photocopying, recording, web distribution, taping, or by any information storage retrieval system, without the written permission of the author.**

**Notice: Examzify makes every reasonable effort to obtain from reliable sources accurate, complete, and timely information about this product.**

**SAMPLE**

## **Questions**

SAMPLE

- 1. In addition to efficiency, what other aspect is improved by using properly tuned gas appliances?**
  - A. Noise reduction**
  - B. Safety of operation**
  - C. Ease of access**
  - D. Visual appeal**
- 2. What is one material used to seal the connections of duct work?**
  - A. PVC**
  - B. Ultrabond**
  - C. Tape - UL181**
  - D. Duct tape**
- 3. Which gas appliances require venting in accordance with chapter 503 of the Fuel Gas Code?**
  - A. All appliances**
  - B. Only high-efficiency appliances**
  - C. Appliances with a BTU output above certain thresholds**
  - D. None of the above**
- 4. What is required for recovered refrigerant before it can be reused?**
  - A. Only filtering**
  - B. Only drying**
  - C. Filtering and drying**
  - D. Storing and filtering**
- 5. In the context of heating systems, what does "HWH" stand for?**
  - A. High Water Heating**
  - B. Hot Water Heater**
  - C. Heating with Water Heat**
  - D. Hot Water Handle**

- 6. Which type of gas is commonly used in residential heating systems?**
- A. Propane**
  - B. Natural gas**
  - C. Butane**
  - D. Methane**
- 7. How many threads are required for 1-1/4" metallic pipe?**
- A. 9 threads**
  - B. 10 threads**
  - C. 11 threads**
  - D. 12 threads**
- 8. What is the recommended pressure for residential natural gas lines?**
- A. 15 inches of water column (wc)**
  - B. 5 inches of water column (wc)**
  - C. 10 inches of water column (wc)**
  - D. Typically 7 inches of water column (wc)**
- 9. What should be done with defective gas piping?**
- A. It can be repaired**
  - B. It should be re-used**
  - C. It must be replaced**
  - D. It can be used for venting only**
- 10. What tool is used to measure gas pressure in a system?**
- A. A flow meter**
  - B. A manometer**
  - C. A pressure gauge**
  - D. Anemometer**

## **Answers**

SAMPLE

1. B
2. C
3. C
4. C
5. B
6. B
7. C
8. D
9. C
10. B

SAMPLE

## **Explanations**

SAMPLE



**1. In addition to efficiency, what other aspect is improved by using properly tuned gas appliances?**

**A. Noise reduction**

**B. Safety of operation**

**C. Ease of access**

**D. Visual appeal**

Using properly tuned gas appliances significantly enhances the safety of operation. When gas appliances are tuned correctly, it ensures that they operate within the manufacturer's specifications, which helps in reducing the risk of malfunctions that could lead to hazards such as gas leaks, explosions, or carbon monoxide poisoning. Proper tuning also often includes adjustments that optimize the combustion process, leading to more complete combustion of gas and minimizing the production of harmful byproducts. For the other options, noise reduction may improve if the appliance is functioning optimally, but it is not a primary benefit associated with proper tuning. Ease of access refers to how easily one can reach or operate the appliance, which is largely unrelated to its tuning. Visual appeal concerns the aesthetic design or appearance of the appliance itself, which is not influenced by tuning. Thus, safety of operation stands out as the key aspect improved by ensuring gas appliances are properly tuned.

**2. What is one material used to seal the connections of duct work?**

**A. PVC**

**B. Ultrabond**

**C. Tape - UL181**

**D. Duct tape**

The use of tape that is compliant with UL181 refers specifically to a form of tape that is designed for sealing duct connections, particularly in heating and air conditioning systems. This tape is tested and rated for its ability to withstand temperature fluctuations, moisture, and other environmental factors commonly encountered in ductwork systems. UL181 tape has adhesive properties that ensure a strong bond and create an airtight seal, which is essential for the efficiency and effectiveness of HVAC systems. Ensuring that joints in ductwork are properly sealed minimizes air leakage, helping to maintain system efficiency and reduce energy costs. While other materials like PVC and Ultrabond have their own applications in construction and sealing, they are not specifically recognized or rated for duct sealing purposes in the same way UL181 tape is. Duct tape, which is often thought of for various household tasks, is not designed for the rigid sealing requirements of mechanical ductwork and may degrade or fail over time when exposed to the conditions present in ducts. Therefore, the selection of UL181 tape is the most appropriate choice for sealing connections in ductwork due to its reliability and compliance with industry standards.

**3. Which gas appliances require venting in accordance with chapter 503 of the Fuel Gas Code?**

- A. All appliances**
- B. Only high-efficiency appliances**
- C. Appliances with a BTU output above certain thresholds**
- D. None of the above**

Venting requirements for gas appliances are crucial for ensuring safety and proper functioning. In accordance with Chapter 503 of the Fuel Gas Code, specific appliances are required to vent based on their BTU output and potential for producing hazardous gases. The focus on appliances with a BTU output above certain thresholds aligns with the intention to manage emissions of products of combustion safely. Higher BTU appliances typically generate more combustion byproducts, such as carbon monoxide and nitrogen oxides, necessitating proper venting systems to direct these gases outside. This helps to prevent harmful accumulations within occupied spaces, ensuring safety for inhabitants. While all appliances may have some form of exhaust, not every appliance requires venting in the same manner or to the same extent. High-efficiency appliances, for instance, may have different venting requirements due to their design. In contrast, lower BTU appliances may be designed to operate safely without extensive venting systems. Therefore, the emphasis on BTU output in determining the necessity for venting is fundamental to the regulations established by the Fuel Gas Code. Understanding these criteria aids professionals in ensuring compliance with safety standards and providing optimal installation practices for various gas appliances.

**4. What is required for recovered refrigerant before it can be reused?**

- A. Only filtering**
- B. Only drying**
- C. Filtering and drying**
- D. Storing and filtering**

For recovered refrigerant to be reused, it must undergo both filtering and drying processes. This is crucial because refrigerant can contain contaminants such as oil, moisture, and debris that accumulate during its use in a cooling system. Filtering helps remove solid particles or contaminants that could harm the system if they were to be reintroduced. On the other hand, drying is necessary to eliminate moisture, which can cause chemical reactions that lead to acid formation, thereby damaging the refrigerant and the system it will be used in. Both steps are essential to ensure that the refrigerant is in a suitable condition for reuse, maintaining the efficiency and longevity of HVAC systems. Just performing one of these steps alone would not adequately prepare the refrigerant for safe and effective reuse.

**5. In the context of heating systems, what does “HWH” stand for?**

- A. High Water Heating**
- B. Hot Water Heater**
- C. Heating with Water Heat**
- D. Hot Water Handle**

In the context of heating systems, "HWH" stands for Hot Water Heater. This term specifically refers to appliances designed to heat water for various applications, including residential and commercial needs. Hot water heaters are essential in providing domestic hot water for showers, dishwashing, and other household requirements. The device heats water to a preset temperature and stores it or provides it on demand. The other options suggest various interpretations of the acronym, but they do not align with the standard terminology used in the industry. For example, "High Water Heating" might imply a different type of system or method, while "Heating with Water Heat" and "Hot Water Handle" do not accurately reflect common industry definitions or practices. Hence, Hot Water Heater is the widely accepted and correct meaning of "HWH" in this context.

**6. Which type of gas is commonly used in residential heating systems?**

- A. Propane**
- B. Natural gas**
- C. Butane**
- D. Methane**

Natural gas is the fuel predominantly used in residential heating systems. It is supplied through a network of pipelines, making it a convenient and reliable energy source for heating homes. One of the main advantages of natural gas is its efficiency and cost-effectiveness compared to other types of gas. When burned, natural gas produces a significant amount of heat energy while emitting fewer pollutants than many other fossil fuels. In residential applications, natural gas is favored for its availability and its ability to be used in a variety of appliances, including furnaces, water heaters, and stoves. Additionally, natural gas is generally more affordable for consumers due to its widespread production and distribution infrastructure. While propane and butane are also used for heating, they are typically used in areas where natural gas is not available, or in specific applications such as outdoor grills or portable heaters. Methane, while it is the main component of natural gas, is not a separate fuel type used in residential systems; instead, it is primarily processed as natural gas. Thus, natural gas stands out as the predominant fuel for home heating.

**7. How many threads are required for 1-1/4" metallic pipe?**

- A. 9 threads**
- B. 10 threads**
- C. 11 threads**
- D. 12 threads**

For 1-1/4" metallic pipe, the correct number of threads required is 11 threads per inch. This is based on industry standards for NPT (National Pipe Thread) which dictate that standard pipe threads for a pipe of this size are specified to have 11 threads per inch. This standardization is important as it ensures compatibility between different manufacturers' products and allows for a secure and leak-free connection when fittings are utilized. The NPT thread designation centers around the pitch and size of the pipe, and for 1-1/4" pipes, it specifically calls for 11 threads. Understanding this specification is crucial for journeymen in the mechanical and gas fields, as using the wrong number of threads can lead to inadequate sealing and potential system failures.

**8. What is the recommended pressure for residential natural gas lines?**

- A. 15 inches of water column (wc)**
- B. 5 inches of water column (wc)**
- C. 10 inches of water column (wc)**
- D. Typically 7 inches of water column (wc)**

The recommended pressure for residential natural gas lines is typically 7 inches of water column (wc). This pressure is generally used in residential settings to ensure that appliances such as furnaces, water heaters, and stoves receive sufficient gas supply for efficient operation. Maintaining a pressure of around 7 inches of water column is essential for safety and performance, as too high a pressure can lead to improper combustion and potential hazards like gas leaks or appliance damage. The 7-inch specification is consistent with many local and national codes that govern residential gas installations. Higher pressures, such as 10 or 15 inches of water column, are generally more suitable for commercial or industrial applications where more gas is required for larger devices. Conversely, a lower pressure of 5 inches of water column may not provide enough gas flow for standard residential appliances to function efficiently.

## 9. What should be done with defective gas piping?

- A. It can be repaired
- B. It should be re-used
- C. It must be replaced**
- D. It can be used for venting only

Defective gas piping poses serious safety hazards, including potential leaks that can lead to explosions, fires, and toxic gas exposure. Therefore, the most appropriate action is to replace such piping. Replacement ensures that the integrity of the gas system is restored, maintaining a safe environment for users. Repairing defective piping may seem like a viable option, but it can often leave undetected vulnerabilities in the system, which might fail later. Re-using defective piping can exacerbate safety issues, as it might still harbor flaws that could lead to leaks. The option of using defective piping solely for venting purposes is also inappropriate, as even in a venting system, the integrity of the materials is crucial to prevent backdrafts or blockages that could compromise safety. Thus, replacing defective gas piping is essential for ensuring a safe and reliable gas supply.

## 10. What tool is used to measure gas pressure in a system?

- A. A flow meter
- B. A manometer**
- C. A pressure gauge
- D. Anemometer

A manometer is the appropriate tool for measuring gas pressure in a system. It operates by comparing the pressure of the gas to a column of liquid, typically mercury or water. The manometer can provide precise measurements of pressure, especially in low-pressure applications commonly found in various gas systems. It's particularly useful in HVAC installations, gas pipelines, and testing residential appliances to ensure they operate within safe and efficient pressure levels. The other tools listed serve different purposes. A flow meter measures the flow rate of gases or liquids, providing information on quantity rather than pressure. A pressure gauge, while also used to measure pressure, typically indicates the pressure on a dial and is more commonly found in various industrial applications but may not provide the precision required for lower gas pressures compared to a manometer. An anemometer is designed to measure air velocity, which is unrelated to gas pressure measurements. Thus, in the context of measuring gas pressure accurately, a manometer is the correct tool.