# ICC Underground Storage Tank (UST) Installation and Retrofitting Certification Practice Exam (Sample)

**Study Guide** 



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#### **Questions**



- 1. What is the minimum depth of suitably graded back fill material that must cover the bottom of the excavation for a fiberglass tank?
  - A. 1 foot
  - B. 2 feet
  - C. 3 feet
  - D. 4 feet
- 2. What is a primary reason for requiring written plans in underground storage tank installations?
  - A. To reduce environmental impact
  - B. To obtain permits and solicit bids
  - C. To limit the number of contractors
  - D. To enhance tank capacity
- 3. What practice is recommended to ensure proper installation of a tank?
  - A. Regularly update equipment
  - B. Follow manufacturer guidelines
  - C. Rely solely on visual checks
  - D. Use any available resources
- 4. What devices are installed in the fill pipe of underground tanks to automatically stop the flow of product during delivery?
  - A. Flow shut-off devices
  - **B.** Pressure relief valves
  - C. Vapor recovery systems
  - D. Leak detection devices
- 5. Which of the following is NOT a cause of underground storage system failures?
  - A. Corrosion
  - B. Debris
  - C. Scheduling issues
  - **D.** Temperature fluctuations

- 6. What must be done with chocks or bracing before backfilling?
  - A. They should be left in place
  - B. They must be removed
  - C. They need to be reinforced
  - D. They should be buried
- 7. Set-points for overfill alerts should not exceed what percentage of tank capacity?
  - A. 85%
  - **B. 90%**
  - C. 95%
  - **D. 100%**
- 8. What tool is recommended to mark trenches during construction?
  - A. High visibility paint
  - B. Tracer tape
  - C. Flags
  - D. Barrier tape
- 9. When is it appropriate to move a tank?
  - A. During regular maintenance
  - B. For inspections and testing
  - C. While transferring liquids
  - D. To clean the site
- 10. What is the minimum thickness of a bottom hold-down pad for a tank?
  - A. 6 inches
  - B. 8 inches
  - C. 10 inches
  - D. 12 inches

#### **Answers**



- 1. B 2. B
- 3. B

- 4. A 5. C 6. B 7. B 8. B 9. B 10. B



#### **Explanations**



- 1. What is the minimum depth of suitably graded back fill material that must cover the bottom of the excavation for a fiberglass tank?
  - A. 1 foot
  - B. 2 feet
  - C. 3 feet
  - D. 4 feet

The correct minimum depth of suitably graded backfill material that must cover the bottom of the excavation for a fiberglass tank is indeed three feet. This depth is essential for several reasons. First, adequate backfill material helps provide the necessary support for the tank, mitigating potential risks of structural failure. Fiberglass tanks, while resilient, require this support to ensure stability and even distribution of weight. Second, the depth also plays a crucial role in protecting the tank from external environmental factors, including freeze-thaw cycles and soil shifting, which could adversely affect the integrity of the installation over time. A three-foot cover ensures that the tank is well below the frost line in many regions, preventing any frost heave issues that could compromise the tank. Additionally, proper backfill material ensures effective drainage around the tank, reducing the risk of water accumulation that can lead to corrosion or environmental hazards. Ensuring a depth of three feet of suitably graded material is a standard practice in the industry to enhance the longevity and safety of underground storage installations, particularly those involving fiberglass tanks.

- 2. What is a primary reason for requiring written plans in underground storage tank installations?
  - A. To reduce environmental impact
  - B. To obtain permits and solicit bids
  - C. To limit the number of contractors
  - D. To enhance tank capacity

The requirement for written plans in underground storage tank installations primarily exists to facilitate the process of obtaining permits and soliciting bids. Written plans serve as a detailed outline of the project scope, safety measures, and compliance with regulatory frameworks. These documents provide essential information to regulatory bodies, ensuring that the installation adheres to local, state, and federal laws. Moreover, having comprehensive written plans allows potential contractors to understand the specific needs and expectations of the project, enabling them to submit accurate bids. This level of detail helps ensure that all contractors are comparing "apples to apples" when it comes to the project requirements, which contributes to transparency and can lead to more competitive pricing. Overall, written plans play a critical role in ensuring that the installation process is well-organized, compliant, and efficient.

- 3. What practice is recommended to ensure proper installation of a tank?
  - A. Regularly update equipment
  - **B. Follow manufacturer guidelines**
  - C. Rely solely on visual checks
  - D. Use any available resources

Following manufacturer guidelines is crucial for the proper installation of an underground storage tank (UST) because these guidelines are specifically designed to ensure safety, compliance with regulations, and optimal performance of the tank. Manufacturers provide detailed instructions based on extensive testing and regulatory standards, covering aspects such as site preparation, tank placement, backfilling, and connection methods. Adhering to these established procedures minimizes the risk of leaks, structural failures, and environmental contamination. Additionally, following the manufacturer's recommendations can help in obtaining warranties and ensuring that the installation meets local, state, and federal regulations, which are paramount in the field of USTs. This practice establishes a standard of quality and reliability that visual checks or general resources cannot guarantee on their own.

- 4. What devices are installed in the fill pipe of underground tanks to automatically stop the flow of product during delivery?
  - A. Flow shut-off devices
  - **B.** Pressure relief valves
  - C. Vapor recovery systems
  - D. Leak detection devices

Flow shut-off devices are specifically designed to enhance the safety and operational integrity of underground storage tank (UST) systems during product delivery. They work by detecting when the tank reaches its maximum capacity and automatically halting the flow of fuel or product to prevent overfilling. This is essential not only for compliance with environmental regulations but also to mitigate the risks associated with spills and leaks, which can have serious environmental impacts. These devices are typically installed in the fill pipe, ensuring that during delivery, any potential overflow is effectively managed and that the tank operates within safe parameters. This technology plays a critical role in maintaining the operational safety of UST systems and protecting both the environment and public health.

### 5. Which of the following is NOT a cause of underground storage system failures?

- A. Corrosion
- **B.** Debris
- C. Scheduling issues
- D. Temperature fluctuations

The correct answer highlights that scheduling issues are not a direct cause of underground storage system failures. Failures in underground storage tanks (UST) are primarily attributed to factors that physically impact the system's integrity and functionality. Corrosion is a significant concern; it can lead to leaks and other mechanical failures. Tanks made of material susceptible to corrosion can deteriorate over time, especially when exposed to environmental factors and stored liquids. Debris can also contribute to failures by obstructing drainage systems or creating conditions conducive to corrosion and blockages, thus compromising the storage system's integrity. Temperature fluctuations can affect the materials used in USTs, possibly leading to expansion, contraction, and changes in the viscosity of stored products. Such fluctuations may cause stress on the structural components of the tank and associated piping, potentially resulting in failures. In contrast, while scheduling issues may impact maintenance or operations, they do not directly cause a failure in how the tank functions or its physical integrity. Therefore, it is recognized as a management or operational aspect rather than a technical cause of failure in the underground storage system.

## 6. What must be done with chocks or bracing before backfilling?

- A. They should be left in place
- B. They must be removed
- C. They need to be reinforced
- D. They should be buried

Before backfilling an underground storage tank (UST) installation, chocks or bracing must be removed. This is crucial for ensuring that the integrity of the tank is maintained and that there is no obstruction within the backfill material. Leaving the chocks or bracing in place can potentially lead to structural issues as the soil settles over time, as the objects could create weak points or voids in the surrounding backfill. Removing these supports allows for a more uniform distribution of weight and pressure on the tank surface from the backfill material. It also helps in avoiding clogs or blockages in the system that might affect the tank's operational efficiency later on. Proper backfilling techniques are essential for ensuring the longevity and safety of the UST, as improper handling of chocks or bracing can lead to compliance issues as well as safety hazards.

## 7. Set-points for overfill alerts should not exceed what percentage of tank capacity?

- A. 85%
- **B. 90%**
- C. 95%
- D. 100%

In the context of underground storage tanks (USTs), set-points for overfill alerts play a critical role in preventing tank overfills, which can lead to environmental contamination and safety hazards. The correct percentage for these alerts is 90% of the tank capacity. Setting the overfill alert at this level ensures that operators receive a timely warning before the tank reaches a critical point. It allows sufficient time for corrective actions to be taken, such as ceasing product delivery or safely managing the tank's content. This threshold mitigates the risk of overfilling while also allowing for some operational flexibility in managing tank volumes. Setting the overfill alert any higher than this could increase the risk of a spill if there is unexpected inflow or a delay in response to the alert. Excessively high alerts could also lead to operational inefficiencies, as staff may not be responsive enough to prevent an overfill situation. Thus, maintaining a set-point at or below 90% capacity is a crucial safety and regulatory measure in UST management.

### 8. What tool is recommended to mark trenches during construction?

- A. High visibility paint
- B. Tracer tape
- C. Flags
- D. Barrier tape

Tracer tape is a specialized tool that is recommended for marking trenches during construction. This type of tape is often buried along with utility lines to provide a clear and easily identifiable marker for future excavation or construction work. Tracer tape is typically color-coded to represent specific utilities, like water, gas, or electric, making it integral for safety and efficiency. By using tracer tape, workers can prevent accidental damage to underground utilities, which can be both costly and dangerous. Other options like high visibility paint, flags, and barrier tape have their purposes in construction but do not offer the same long-term solution as tracer tape. High visibility paint may provide a temporary marker for the duration of a project but lacks the longevity needed once the trench is backfilled. Flags are useful for surface marking but can be easily displaced or removed. Barrier tape is generally used to indicate hazards or restricted areas, rather than marking the specific location of underground utilities. Overall, tracer tape is specifically designed for underground applications, making it the ideal choice for marking trenches during construction.

#### 9. When is it appropriate to move a tank?

- A. During regular maintenance
- **B.** For inspections and testing
- C. While transferring liquids
- D. To clean the site

Moving a tank for inspections and testing is crucial for ensuring its integrity and safety. This process allows technicians to closely examine the tank for any signs of corrosion, leaks, or structural problems that could pose environmental or safety risks. Conducting thorough inspections can help identify issues before they lead to more serious problems, such as spills or contamination. Moreover, during testing such as pressure tests or leak detection assessments, relocating the tank may be necessary to facilitate access or to ensure proper testing conditions. Overall, ensuring that a tank is in good working order is essential to maintain regulatory compliance and protect both the environment and public health.

## 10. What is the minimum thickness of a bottom hold-down pad for a tank?

- A. 6 inches
- B. 8 inches
- C. 10 inches
- D. 12 inches

The minimum thickness of a bottom hold-down pad for a tank is crucial to ensure proper support and stability. A thickness of 8 inches is typically specified to withstand the weight of the tank and its contents, as well as to resist the forces from environmental factors like soil movement and water pressure. This dimension plays a vital role in preventing potential shifting or settling of the tank over time, which could lead to leaks or structural issues. Furthermore, the specified thickness ensures that the pad provides adequate load distribution, reducing point loading that may cause localized failure. While thicker pads may be required in some cases, depending on tank size or local regulations, 8 inches generally represents the minimum recommended standard for standard underground storage tank installations. This thickness aligns with industry practices aimed at maintaining safety and integrity in UST installations.