

Gas Turbine Systems Technician - Mechanical (GSM) A School Test 1 Practice (Sample)

Study Guide



Everything you need from our exam experts!

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Introduction

Preparing for a certification exam can feel overwhelming, but with the right tools, it becomes an opportunity to build confidence, sharpen your skills, and move one step closer to your goals. At Examzify, we believe that effective exam preparation isn't just about memorization, it's about understanding the material, identifying knowledge gaps, and building the test-taking strategies that lead to success.

This guide was designed to help you do exactly that.

Whether you're preparing for a licensing exam, professional certification, or entry-level qualification, this book offers structured practice to reinforce key concepts. You'll find a wide range of multiple-choice questions, each followed by clear explanations to help you understand not just the right answer, but why it's correct.

The content in this guide is based on real-world exam objectives and aligned with the types of questions and topics commonly found on official tests. It's ideal for learners who want to:

- Practice answering questions under realistic conditions,
- Improve accuracy and speed,
- Review explanations to strengthen weak areas, and
- Approach the exam with greater confidence.

We recommend using this book not as a stand-alone study tool, but alongside other resources like flashcards, textbooks, or hands-on training. For best results, we recommend working through each question, reflecting on the explanation provided, and revisiting the topics that challenge you most.

Remember: successful test preparation isn't about getting every question right the first time, it's about learning from your mistakes and improving over time. Stay focused, trust the process, and know that every page you turn brings you closer to success.

Let's begin.

How to Use This Guide

This guide is designed to help you study more effectively and approach your exam with confidence. Whether you're reviewing for the first time or doing a final refresh, here's how to get the most out of your Examzify study guide:

1. Start with a Diagnostic Review

Skim through the questions to get a sense of what you know and what you need to focus on. Your goal is to identify knowledge gaps early.

2. Study in Short, Focused Sessions

Break your study time into manageable blocks (e.g. 30 - 45 minutes). Review a handful of questions, reflect on the explanations.

3. Learn from the Explanations

After answering a question, always read the explanation, even if you got it right. It reinforces key points, corrects misunderstandings, and teaches subtle distinctions between similar answers.

4. Track Your Progress

Use bookmarks or notes (if reading digitally) to mark difficult questions. Revisit these regularly and track improvements over time.

5. Simulate the Real Exam

Once you're comfortable, try taking a full set of questions without pausing. Set a timer and simulate test-day conditions to build confidence and time management skills.

6. Repeat and Review

Don't just study once, repetition builds retention. Re-attempt questions after a few days and revisit explanations to reinforce learning. Pair this guide with other Examzify tools like flashcards, and digital practice tests to strengthen your preparation across formats.

There's no single right way to study, but consistent, thoughtful effort always wins. Use this guide flexibly, adapt the tips above to fit your pace and learning style. You've got this!

Questions

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- 1. How is engine health monitoring performed in the field?**
 - A. By collecting trend data such as N1/N2, EGT, fuel flow, oil pressure/temperature, and vibration to detect anomalies.**
 - B. By measuring only oil pressure.**
 - C. By counting starts per hour.**
 - D. By random checks without data.**

- 2. Which statement best describes engine health monitoring in field trend analysis?**
 - A. By measuring only fuel consumption.**
 - B. By recording only engine RPM.**
 - C. By relying on visual inspection alone.**
 - D. By collecting trend data such as N1/N2, EGT, fuel flow, oil pressure/temperature, and vibration to detect anomalies.**

- 3. During start-to-idle progression, what indicates readiness to transition to idle?**
 - A. Start, then hold at max rpm.**
 - B. Transition to idle and monitor for stability.**
 - C. Open all fuel valves.**
 - D. Shut down after light-off.**

- 4. Which component is used to scavenge oil in a dry-sump system?**
 - A. Reservoir**
 - B. Scavenge pump**
 - C. Oil cooler**
 - D. Filter**

- 5. In a two-spool gas turbine, which statement is true about the LP and HP compressors?**
 - A. They are both mounted on the same shaft.**
 - B. The LP compressor handles initial low-pressure air; the HP compressor finishes the compression to higher pressure and drives the gas generator, on separate shafts.**
 - C. Only the LP compressor drives the gas generator.**
 - D. HP compressor handles the final stage of heating the air before combustion.**

- 6. How can fuel nozzle leaks be detected and what precautions should be taken?**
- A. Visual inspection, pressure testing, leak detection procedures; avoid ignition sources, contain leaks.**
 - B. Listen for hissing only**
 - C. Visual inspection only**
 - D. No leaks possible**
- 7. What happens during the combustion section of a gas turbine cycle?**
- A. Air is compressed to higher pressure with no heat addition.**
 - B. Exhaust gases cool the turbine.**
 - C. The rotor is rotated by external power.**
 - D. Fuel is burned to raise the temperature of the air.**
- 8. What does the condenser filter dehydrator do?**
- A. Removes moisture and particulate matter**
 - B. Removes moisture only**
 - C. Removes particulates only**
 - D. Adds moisture to fuel**
- 9. What is the normal operating capacity of the LO sumo on the port side?**
- A. 1,800 GAL**
 - B. 1,700 GAL**
 - C. 1,752 GAL**
 - D. 1,747 GAL**
- 10. How is the LO unloader operated?**
- A. Hydraulically**
 - B. Electrically**
 - C. Pneumatically**
 - D. Mechanically**

Answers

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1. A
2. D
3. B
4. B
5. B
6. A
7. D
8. A
9. C
10. A

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Explanations

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1. How is engine health monitoring performed in the field?

- A. By collecting trend data such as N1/N2, EGT, fuel flow, oil pressure/temperature, and vibration to detect anomalies.**
- B. By measuring only oil pressure.**
- C. By counting starts per hour.**
- D. By random checks without data.**

Health monitoring in the field relies on watching trends across several key parameters over time rather than a single measurement. By collecting and analyzing trend data from sensors such as N1/N2 (compressor speeds), EGT, fuel flow, oil pressure and temperature, and vibration, you can detect gradual changes that indicate developing wear, efficiency loss, or potential faults. This ongoing view lets you spot anomalies early, plan maintenance before a failure, and keep the engine operating within safe limits. For example, a steady rise in EGT at a given fuel flow can point to combustion or inlet issues, increasing vibration can signal bearing wear or misalignment, and declining oil pressure or rising oil temperature can reveal lubrication problems. In contrast, looking at only oil pressure misses the bigger picture of engine health; counting starts per hour tracks usage rather than condition, and random checks without data don't reveal trends.

2. Which statement best describes engine health monitoring in field trend analysis?

- A. By measuring only fuel consumption.**
- B. By recording only engine RPM.**
- C. By relying on visual inspection alone.**
- D. By collecting trend data such as N1/N2, EGT, fuel flow, oil pressure/temperature, and vibration to detect anomalies.**

Engine health monitoring in field trend analysis relies on collecting and evaluating multiple engine parameters over time to identify anomalies. By tracking trends in parameters like N1/N2 (spool speeds), EGT (exhaust gas temperature), fuel flow, oil pressure and temperature, and vibration, you can spot gradual shifts or unusual patterns that single measurements miss. For example, a rising EGT at a given RPM can signal combustion inefficiency or fouling, while a drop in oil pressure or a climb in oil temperature points to lubrication problems. Increasing vibration can indicate bearing wear or misalignment. The key is looking at how these values move together over time, not just one reading at a moment. Relying on only one type of data—such as fuel consumption or RPM alone—or on visual inspection alone misses many warning signs and is much less reliable for early detection. Combining multiple parameters into trend analysis gives a clearer, early view of engine health and helps prevent unscheduled outages.

3. During start-to-idle progression, what indicates readiness to transition to idle?

- A. Start, then hold at max rpm.**
- B. Transition to idle and monitor for stability.**
- C. Open all fuel valves.**
- D. Shut down after light-off.**

The key idea is that you only move into idle when the engine is in a stable, self-sustaining state at the idle speed. Readiness to transition means the rpm has reached the idle setpoint and stays there, with all critical parameters within limits—a steady oil pressure, stable exhaust temperature, and no abnormal vibrations or surge. Once that stability is confirmed, you transition to idle and continue to monitor for any signs of instability. Holding at maximum rpm isn't appropriate because it doesn't indicate the engine has settled into a safe idle speed. Opening all fuel valves isn't a readiness signal and could lead to uncontrolled fuel flow and instability. Shutting down after light-off defeats the purpose of the start-to-idle sequence.

4. Which component is used to scavenge oil in a dry-sump system?

- A. Reservoir**
- B. Scavenge pump**
- C. Oil cooler**
- D. Filter**

In a dry-sump lubrication system, oil is stored in a separate reservoir and circulated by two main types of pumps: a pressure pump that sends oil to the bearings, and scavenger pumps that remove oil from the crankcase and return it to the reservoir. The job of scavenging is to collect oil that drains to the crankcase and push it back to the oil tank, keeping the crankcase clear of excessive oil and preventing aeration or starvation of the oil supply. So the component that performs this returning-and-removing function is the scavenging pump. The reservoir simply stores oil, the oil cooler lowers oil temperature, and the filter cleans the oil; none of those move oil from the crankcase back to the reservoir.

5. In a two-spool gas turbine, which statement is true about the LP and HP compressors?

A. They are both mounted on the same shaft.

B. The LP compressor handles initial low-pressure air; the HP compressor finishes the compression to higher pressure and drives the gas generator, on separate shafts.

C. Only the LP compressor drives the gas generator.

D. HP compressor handles the final stage of heating the air before combustion.

In a two-spool gas turbine, there are two separate rotating assemblies: a low-pressure (LP) shaft and a high-pressure (HP) shaft. Air first passes through the LP compressor on its own shaft, which raises it to a moderate pressure. That air then goes to the HP compressor on the separate HP shaft, which finishes the compression to the much higher pressure required for efficient combustion. The HP shaft also drives the gas generator portion of the engine (the core that includes the combustor), so the HP compressor is on the same shaft that powers the gas generator. This setup allows each compressor to operate at speeds optimized for its stage. So the statement is correct because it reflects the two-spool arrangement with air doing initial compression in the LP stage and final high-pressure compression in the HP stage, with the HP shaft driving the gas generator. The other ideas don't fit: the compressors aren't on a single shaft, the LP compressor doesn't alone drive the gas generator, and heating occurs in the combustor, not in the compressor.

6. How can fuel nozzle leaks be detected and what precautions should be taken?

A. Visual inspection, pressure testing, leak detection procedures; avoid ignition sources, contain leaks.

B. Listen for hissing only

C. Visual inspection only

D. No leaks possible

Detecting fuel nozzle leaks requires a multi-method approach and strict safety precautions to prevent fire or fuel exposure. Visual inspection can reveal obvious signs like wet spots, staining, corrosion, or damaged seals around the nozzle and fittings. However, leaks may occur where nothing is visually obvious, so pressure testing is used to verify: applying a controlled pressure to the nozzle or fuel line and watching for a drop in pressure or visible external leakage. Leak-detection procedures, as specified by the manufacturer or safety standards, provide the structured steps and may include using soap solution to joints to spot bubbles, electronic leak detectors, or tracer gases to identify hidden leaks. Together, these methods give a comprehensive check beyond what you can see with the eye alone. Precautions are essential during detection and handling of leaks. Remove all ignition sources in the area and avoid any sparks or flames; ensure the system is depressurized and isolated before testing; contain any leaked fuel to prevent spread, using spill kits, absorbents, and proper barriers; ventilate the area to disperse vapors; wear appropriate PPE and ensure electrical equipment is rated for flammable atmospheres; have a fire extinguisher or fire watch in place and follow approved procedures and permits. This combination of thorough detection and careful safety practices is what keeps the operation safe while accurately identifying leaks.

7. What happens during the combustion section of a gas turbine cycle?
- A. Air is compressed to higher pressure with no heat addition.
 - B. Exhaust gases cool the turbine.
 - C. The rotor is rotated by external power.
 - D. Fuel is burned to raise the temperature of the air.**

The combustion section adds heat to the flow by burning fuel with the compressed air, raising its temperature and energy before it enters the turbine. This high-temperature gas provides the energy needed for the turbine to expand and produce shaft power. In other words, fuel is burned to increase the air's temperature from the compressor stage, not just compress it or cool anything. The turbine is driven by these hot gases, not by external power, and cooling the turbine with exhaust gases isn't the function of the combustion chamber.

8. What does the condenser filter dehydrator do?
- A. Removes moisture and particulate matter**
 - B. Removes moisture only
 - C. Removes particulates only
 - D. Adds moisture to fuel

This device is meant to clean the fuel by doing two jobs at once: removing water (moisture) and removing solid particles (particulates). The condenser helps pull moisture out of the fuel so free water doesn't collect in the system, the dehydrator removes water that's still in the fuel, and the filter portion traps dirt and other solids. Together, these actions protect pumps, valves, and injectors, prevent corrosion and ice formation, and keep combustion stable. Saying it removes moisture only would miss the protection from particulates, and saying it removes particulates only would miss the water removal. Adding moisture would be incorrect for this function.

9. What is the normal operating capacity of the LO sumo on the port side?
- A. 1,800 GAL
 - B. 1,700 GAL
 - C. 1,752 GAL**
 - D. 1,747 GAL

The number asked for is the amount of oil the lubrication system sump on the port side is designed to hold during normal operation. This normal operating capacity reflects the sump's actual size and the system's flow rundowns, ensuring there's enough oil to keep the bearings and pumps lubricated during steady operation, startup, and transient conditions, while still fitting within safe temperature and pressure limits. For the port side LO sump, that specified capacity is 1,752 gallons. This value comes from the design and layout of the oil system, and it's used as the reference when gauging oil inventory, planning top-offs, and ensuring the pump pickup stays submerged so oil pressure remains reliable. In practice, you'd maintain oil levels within the established range around this capacity to prevent starvation during high demand or aeration from overfilling.

10. How is the LO unloader operated?

- A. Hydraulically**
- B. Electrically**
- C. Pneumatically**
- D. Mechanically**

The LO unloader is operated hydraulically. In the lubrication system of a gas turbine, an unloader valve uses the engine's own oil pressure to drive a hydraulic actuator—a piston or spool—that moves the unloader mechanism. This arrangement lets the lubrication system relieve or divert pressure quickly during start-up, reducing the load on rotating parts so the engine can accelerate more easily. As oil pressure builds during running, the unloader returns to normal, restoring full lubrication. Why this method fits best is that hydraulic actuation can handle high pressures and provide fast, reliable responses using the same fluid being controlled, without needing separate power sources. Electric, pneumatic, or mechanical actuation would require additional systems or power and are less robust in the high-pressure, oil-filled environment typical of turbine lubrication.

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Next Steps

Congratulations on reaching the final section of this guide. You've taken a meaningful step toward passing your certification exam and advancing your career.

As you continue preparing, remember that consistent practice, review, and self-reflection are key to success. Make time to revisit difficult topics, simulate exam conditions, and track your progress along the way.

If you need help, have suggestions, or want to share feedback, we'd love to hear from you. Reach out to our team at hello@examzify.com.

Or visit your dedicated course page for more study tools and resources:

<https://gsmaschool1.examzify.com>

We wish you the very best on your exam journey. You've got this!

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