# FDOT Asphalt Paving Level 1 Practice Test (Sample)

**Study Guide** 



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## **Questions**



- 1. What are the three components of a Superpave mix design?
  - A. Binder selection, aggregate selection, and pavement thickness
  - B. Binder selection, aggregate selection, and mixture design
  - C. Aggregate size, binder type, and application method
  - D. Binder type, moisture content, and environmental impact
- 2. When should each load of asphalt be monitored?
  - A. Always regardless of temperature
  - B. Only in hot weather
  - C. When the mix is within the master range
  - D. Only when the temperature is below 50°F
- 3. What is the minimum distance from the mainland where a road cannot be cored?
  - A. 500 ft
  - B. 750 ft
  - C. 1000 ft
  - D. 1250 ft
- 4. What is the application rate for open graded friction course (OGFC) FC-5?
  - A. 0.025 gal/yd<sup>2</sup>
  - B. 0.035 gal/yd<sup>2</sup>
  - C. 0.045 gal/yd<sup>2</sup>
  - D. 0.055 gal/yd<sup>2</sup>
- 5. In the context of asphalt, what does the term "compaction" refer to?
  - A. The process of mixing asphalt with aggregates
  - B. The method of layering asphalt on a road
  - C. The mechanical process of densifying asphalt mixture
  - D. The cooling of asphalt after paving

- 6. What is the primary function of surface sealers on asphalt?
  - A. To enhance color and aesthetics
  - B. To protect from weather elements
  - C. To increase the thickness of the pavement
  - D. To improve load-bearing capacity
- 7. What shims are used under the wheels during straight edge calibration?
  - A. 1/8 and 1/4
  - B. 3/16 and 3/8
  - C. 1/2 and 1
  - D. 1/10 and 1/5
- 8. What is the Marshmallow test in asphalt compaction?
  - A. A laboratory test to gauge asphalt temperature
  - B. A field test using a small rubber ball to estimate the density of the asphalt
  - C. A method to evaluate the flexibility of asphalt
  - D. A test for checking asphalt viscosity
- 9. What should be done if the fresh asphalt is too hot to core?
  - A. Allow it to cool naturally
  - B. Use cold water to cool it
  - C. Cool it with bags of ice
  - D. Wait until the next day to core
- 10. What is the degree of accuracy for level measurements?
  - A. 0.05 degrees
  - B. 0.1 degrees
  - C. 0.2 degrees
  - D. 0.3 degrees

### **Answers**



- 1. B 2. C 3. C 4. C 5. C 6. B 7. B 8. B 9. C 10. B



## **Explanations**



#### 1. What are the three components of a Superpave mix design?

- A. Binder selection, aggregate selection, and pavement thickness
- B. Binder selection, aggregate selection, and mixture design
- C. Aggregate size, binder type, and application method
- D. Binder type, moisture content, and environmental impact

The choice that identifies the three components of a Superpave mix design as binder selection, aggregate selection, and mixture design encapsulates the core elements critical to producing high-performance asphalt mixtures. Binder selection is essential as it determines the asphalt's physical properties, including its strength and durability under varying temperature and load conditions. The type of binder used also influences the asphalt's resistance to deformation, oxidation, and moisture damage. Aggregate selection is equally important, as aggregates provide the necessary structural framework and also contribute to the stability, workability, and durability of the asphalt mix. The right combination of aggregate size, shape, and gradation ensures proper voids and interlock necessary for optimal mixture performance. Mixture design refers to the systematic process of combining the selected binder and aggregates in the right proportions to achieve the desired performance characteristics. This involves determining the optimal air void content and evaluating the mix's resistance to rutting, fatigue cracking, and thermal cracking, among other performance-related criteria. The other options, while mentioning aspects related to asphalt paving, do not accurately represent the primary components of Superpave mix design as recognized in industry standards. The correct answer identifies the essential elements that work together to create a balanced and effective asphalt mixture suitable for various road conditions and

#### 2. When should each load of asphalt be monitored?

- A. Always regardless of temperature
- B. Only in hot weather
- C. When the mix is within the master range
- D. Only when the temperature is below 50°F

Monitoring each load of asphalt is crucial for ensuring the quality and performance of the pavement. The correct choice emphasizes that monitoring is specifically necessary when the mix is within the master range. This is because the master range represents the optimal temperature and conditions for the asphalt mix to achieve its desired properties and workability. When the asphalt is at the proper temperature within the master range, it is more likely to achieve a good bond and compaction during installation, affecting the overall longevity and durability of the pavement. By focusing monitoring efforts when the mix is within this range, workers can catch any deviations early, allowing for corrections that maintain the integrity of the asphalt. Other considerations, such as environmental factors, may influence the need for monitoring, but the primary focus should remain on ensuring that the mix meets specified criteria that support effective paving operations.

- 3. What is the minimum distance from the mainland where a road cannot be cored?
  - A. 500 ft
  - B. 750 ft
  - C. 1000 ft
  - D. 1250 ft

The correct answer indicates that the minimum distance from the mainland where a road cannot be cored is 1000 feet. This distance is established to protect sensitive coastal and wetlands ecosystems, ensuring that any core drilling does not disturb these areas. Proper adherence to environmental regulations is crucial in maintaining the balance between infrastructure development and ecological preservation. Core drilling is a process that can potentially lead to soil displacement, contamination, or other forms of ecological harm if performed too close to vital habitats. By setting the minimum distance at 1000 feet, regulations ensure that construction and paving projects are conducted with due regard for environmental safety and compliance. This policy reflects a commitment to sustainable infrastructure practices and the protection of natural resources.

- 4. What is the application rate for open graded friction course (OGFC) FC-5?
  - A. 0.025 gal/yd<sup>2</sup>
  - B.  $0.035 \text{ gal/vd}^2$
  - C. 0.045 gal/yd2
  - D. 0.055 gal/yd<sup>2</sup>

The application rate for Open Graded Friction Course (OGFC) FC-5 is indeed 0.045 gallons per square yard. This specific application rate is important because it provides the optimal amount of material required to achieve the desired performance characteristics of the OGFC surface. OGFC is designed to enhance safety by improving skid resistance and reducing hydroplaning risks on wet surfaces. The precise measurement of  $0.045~\rm gal/yd^2$  ensures that the surface retains the necessary properties for effective drainage while also meeting structural and durability requirements. This careful calibration reduces the potential for issues stemming from excess material, which may lead to decreased performance or increased maintenance costs.

- 5. In the context of asphalt, what does the term "compaction" refer to?
  - A. The process of mixing asphalt with aggregates
  - B. The method of layering asphalt on a road
  - C. The mechanical process of densifying asphalt mixture
  - D. The cooling of asphalt after paving

Compaction in the context of asphalt refers specifically to the mechanical process of densifying an asphalt mixture. This process is crucial for achieving the desired density and strength of the asphalt layer, which directly affects the performance and longevity of the pavement. During compaction, the air voids within the asphalt mixture are reduced, allowing the asphalt binder to distribute more evenly and effectively throughout the aggregate. Proper compaction helps to ensure that the pavement can withstand traffic loads, resist deformation, and maintain a smooth surface. The other options describe different processes associated with asphalt paving. For instance, mixing asphalt with aggregates refers to preparing the materials before compaction, layering asphalt on a road relates to the application technique of the asphalt mixture, and cooling of asphalt refers to the temperature changes that occur after paving, but none of these capture the essence of what compaction specifically entails. Thus, understanding compaction as a distinct and critical process helps underscore its importance in achieving high-quality asphalt pavement.

- 6. What is the primary function of surface sealers on asphalt?
  - A. To enhance color and aesthetics
  - B. To protect from weather elements
  - C. To increase the thickness of the pavement
  - D. To improve load-bearing capacity

The primary function of surface sealers on asphalt is to protect the pavement from weather elements. These sealers serve as a barrier against harmful factors such as ultraviolet (UV) rays from the sun, moisture, oil spills, and chemicals that can degrade the asphalt over time. By sealing the surface, these products help to prevent water infiltration, which can lead to cracks and potholes as the water freezes and thaws within the asphalt structure. Additionally, surface sealers can reduce oxidation, thereby prolonging the lifespan of the asphalt pavement. Their role in protecting the surface ensures that the pavement remains durable and requires less frequent maintenance, ultimately saving time and costs associated with repairs.

## 7. What shims are used under the wheels during straight edge calibration?

- A. 1/8 and 1/4
- **B.** 3/16 and 3/8
- C. 1/2 and 1
- D. 1/10 and 1/5

Shims are critical in the process of straight edge calibration to ensure accurate measurements. The specific shims used, which in this case are 3/16 and 3/8, provide a precise means of creating a level reference point along the straight edge. This calibration is essential for determining flatness and ensuring the quality of pavement is maintained during the asphalt paving process. Using these particular shim sizes helps in achieving the necessary gauge when verifying that the surface is within tolerances specified by guidelines or regulations. By having shims that are close in size but still distinct, it allows for a more fine-tuned adjustment during calibration, minimizing potential errors in readings due to surface irregularities or variations that may exist in the material or application methods. The other options do not provide the most effective or traditionally accepted sizes used for this specific calibration task, which are essential for creating a reliable and consistent measurement standard in asphalt paving practices.

#### 8. What is the Marshmallow test in asphalt compaction?

- A. A laboratory test to gauge asphalt temperature
- B. A field test using a small rubber ball to estimate the density of the asphalt
- C. A method to evaluate the flexibility of asphalt
- D. A test for checking asphalt viscosity

The Marshmallow test in asphalt compaction refers to a field test that employs a small rubber ball to estimate the density of the asphalt. This test is relevant in assessing the quality of asphalt compaction in the field, ensuring that the hot mix asphalt is compacted to the required density, which is crucial for the longevity and performance of the pavement. Using a rubber ball, technicians can obtain a quick estimate of how well the asphalt has been compacted without the need for taking official core samples. In contrast, the other options do not accurately reflect the intent or method of the Marshmallow test. While laboratory tests to gauge asphalt temperature and viscosity may inform overall asphalt quality, they are separate processes not associated with the density estimation that the Marshmallow test emphasizes. Furthermore, evaluating the flexibility of asphalt serves a different purpose, focusing on the material's performance under various conditions rather than its immediate compaction results.

#### 9. What should be done if the fresh asphalt is too hot to core?

- A. Allow it to cool naturally
- B. Use cold water to cool it
- C. Cool it with bags of ice
- D. Wait until the next day to core

When fresh asphalt is too hot for coring, using bags of ice is an effective method to cool it down quickly and safely. The application of ice directly onto the surface of the asphalt helps to lower its temperature rapidly, which makes it feasible to conduct core sampling without compromising the material's integrity or creating hazards associated with handling overly hot asphalt. This method is preferred because it achieves rapid cooling, enabling the coring process to proceed promptly and without extended delays that can result from waiting. It is also more controllable than using a large volume of cold water, which could potentially saturate the surface or disrupt the asphalt's properties. Cooling naturally, while an option, may take too long, risking delays in necessary testing and construction schedules. Simply waiting until the next day to core would not be practical, as freshly laid asphalt should be tested as soon as possible to ensure quality and adherence to specifications.

#### 10. What is the degree of accuracy for level measurements?

- A. 0.05 degrees
- **B.** 0.1 degrees
- C. 0.2 degrees
- D. 0.3 degrees

The degree of accuracy for level measurements being 0.1 degrees reflects the standard precision expected in construction and engineering practices. This level of accuracy is critical in ensuring that surfaces, such as roads and pavements, are constructed to the required specifications. A degree of accuracy of 0.1 degrees means that measurement instruments can discern deviations as small as one-tenth of a degree, which is vital for maintaining proper drainage, load distribution, and overall structural integrity. In practical terms, this means that during the paving process, the equipment and methods used can consistently align with these standards, helping to avoid issues such as water pooling or uneven wear that could arise from less accurate measurements. Understanding this degree of accuracy is fundamental for professionals in asphalt paving, as it directly impacts the quality and longevity of the paved surface.