

EPRI HEAT TRANSFER & FLUID FLOW PRACTICE TEST (SAMPLE)

STUDY GUIDE



SAMPLE STUDY GUIDE WITH LIMITED QUESTIONS

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THE FULL VERSION STUDY GUIDE

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Introduction

Preparing for a certification exam can feel overwhelming, but with the right tools, it becomes an opportunity to build confidence, sharpen your skills, and move one step closer to your goals. At Examzify, we believe that effective exam preparation isn't just about memorization, it's about understanding the material, identifying knowledge gaps, and building the test-taking strategies that lead to success.

This guide was designed to help you do exactly that.

Whether you're preparing for a licensing exam, professional certification, or entry-level qualification, this book offers structured practice to reinforce key concepts. You'll find a wide range of multiple-choice questions, each followed by clear explanations to help you understand not just the right answer, but why it's correct.

The content in this guide is based on real-world exam objectives and aligned with the types of questions and topics commonly found on official tests. It's ideal for learners who want to:

- Practice answering questions under realistic conditions,
- Improve accuracy and speed,
- Review explanations to strengthen weak areas, and
- Approach the exam with greater confidence.

We recommend using this book not as a stand-alone study tool, but alongside other resources like flashcards, textbooks, or hands-on training. For best results, we recommend working through each question, reflecting on the explanation provided, and revisiting the topics that challenge you most.

Remember: successful test preparation isn't about getting every question right the first time, it's about learning from your mistakes and improving over time. Stay focused, trust the process, and know that every page you turn brings you closer to success.

Let's begin.

How to Use This Guide

This guide is designed to help you study more effectively and approach your exam with confidence. Whether you're reviewing for the first time or doing a final refresh, here's how to get the most out of your Examzify study guide:

1. Start with a Diagnostic Review

Skim through the questions to get a sense of what you know and what you need to focus on. Your goal is to identify knowledge gaps early.

2. Study in Short, Focused Sessions

Break your study time into manageable blocks (e.g. 30 – 45 minutes). Review a handful of questions, reflect on the explanations.

3. Learn from the Explanations

After answering a question, always read the explanation, even if you got it right. It reinforces key points, corrects misunderstandings, and teaches subtle distinctions between similar answers.

4. Track Your Progress

Use bookmarks or notes (if reading digitally) to mark difficult questions. Revisit these regularly and track improvements over time.

5. Simulate the Real Exam

Once you're comfortable, try taking a full set of questions without pausing. Set a timer and simulate test-day conditions to build confidence and time management skills.

6. Repeat and Review

Don't just study once, repetition builds retention. Re-attempt questions after a few days and revisit explanations to reinforce learning. Pair this guide with other Examzify tools like flashcards, and digital practice tests to strengthen your preparation across formats.

There's no single right way to study, but consistent, thoughtful effort always wins. Use this guide flexibly, adapt the tips above to fit your pace and learning style. You've got this!

Questions

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- 1. From which point is it desirable to fill the system?**
 - A. From the lowest point.
 - B. From the highest point.
 - C. From the midpoint of the system.
 - D. From the pump discharge.
- 2. A quantity of matter that is homogeneous throughout is called a**
 - A. Phase
 - B. State
 - C. Substance
 - D. Mixture
- 3. For a boiler, the general energy equation relating heat transfer to enthalpy change is which of the following?**
 - A. $q = h_2 - h_1$
 - B. $q = h_1 - h_2$
 - C. $q = h_1 + h_2$
 - D. $q = -(h_2 - h_1)$
- 4. What term refers to the minimum fluid energy at the pump inlet specified by the manufacturer?**
 - A. Required Net Positive Suction Head
 - B. Available Net Positive Suction Head
 - C. Static Head
 - D. NPSH Margin
- 5. Which option would illustrate water hammer due to column rejoining after a void?**
 - A. Cause of Water Hammer
 - B. Rapid valve actuation (valve slam)
 - C. Filling of a voided line (column rejoining)
 - D. Hot water entering a low pressure line (low pressure discharge)

6. In the overall heat transfer equation, which symbol represents the effective heat transfer surface area?
- A. A
 - B. S
 - C. F
 - D. V
7. The sudden surge in pressure or liquid velocity within a piping system caused by rapid start/stop of flow, valve action, or steam condensation is known as?
- A. Cavitation
 - B. Water Hammer
 - C. Thermal Expansion
 - D. Pressure Surge
8. Radiation heat transfer can occur without any medium. Which statement is true?
- A. It requires a solid contact
 - B. It requires a liquid layer
 - C. It can occur in vacuum
 - D. It requires a gas
9. What term describes the protection that prevents excessive pressure when steam is admitted to the shell side before the tube side is opened?
- A. Overpressure Protection
 - B. Pressure Equalization
 - C. Thermal Expansion Control
 - D. Ventilation Protection
10. In which component is the energy balance described by $w = h_1 - h_2$?
- A. Turbine
 - B. Boiler
 - C. Condenser
 - D. Pump

Answers

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1. A
2. A
3. A
4. A
5. A
6. A
7. B
8. C
9. A
10. A

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Explanations

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1. From which point is it desirable to fill the system?

- A. From the lowest point.**
- B. From the highest point.
- C. From the midpoint of the system.
- D. From the pump discharge.

When filling a fluid system, start at the lowest point to purge air efficiently. Gravity makes air rise to the top, so introducing liquid at the bottom pushes any trapped air up toward the highest vented point where it can escape. This helps achieve a complete fill with minimal air pockets that could hinder circulation. Filling from the highest point would trap air in the lower sections, and filling from the middle or from the pump discharge doesn't reliably purge air from the entire loop.

2. A quantity of matter that is homogeneous throughout is called a

- A. Phase**
- B. State
- C. Substance
- D. Mixture

A phase is a homogeneous portion of matter with uniform properties throughout. If a sample has the same composition, density, temperature, and other characteristics everywhere, it is one phase. That's why a quantity of matter that is uniform throughout is described as a phase. A state refers to the form (solid, liquid, gas) of a substance and can exist in multiple phases under different conditions. A substance is a pure material with a definite composition and can occupy different phases. A mixture is a combination of substances and may be uniform or have separate regions, potentially containing more than one phase.

3. For a boiler, the general energy equation relating heat transfer to enthalpy change is which of the following?

- A. $q = h_2 - h_1$**
- B. $q = h_1 - h_2$
- C. $q = h_1 + h_2$
- D. $q = -(h_2 - h_1)$

In a boiler, the energy put into the fluid goes into increasing its specific enthalpy as it changes from state 1 to state 2, with no shaft work and negligible changes in kinetic or potential energy. The steady-flow energy balance (per unit mass) is $q = h_2 - h_1$, so the heat added to the fluid equals the enthalpy rise. This makes $q = h_2 - h_1$ the correct form. The other options would either add the enthalpies together or put the opposite sign, which doesn't reflect the positive heat input that raises the fluid's enthalpy.

4. What term refers to the minimum fluid energy at the pump inlet specified by the manufacturer?

- A. Required Net Positive Suction Head
- B. Available Net Positive Suction Head
- C. Static Head
- D. NPSH Margin

Understanding cavitation risk in a pump starts with how much suction energy the pump needs. The manufacturer specifies a minimum suction energy required at the inlet for a given flow to prevent cavitation. This threshold is called the Required Net Positive Suction Head (NPSH_r). It represents the energy level the fluid must have at the pump inlet to keep the fluid from flashing to vapor inside the pump, and it depends on the pump design and operating point. This is different from available suction head, NPSH_a, which is how much suction energy the system can actually supply. It's also different from static head, which is just the elevation-based energy term, not the pump's cavitation requirement. NPSH margin refers to the difference between NPSH_a and NPSH_r, indicating how much safety cushion exists. So the term that matches the description is the Required Net Positive Suction Head.

5. Which option would illustrate water hammer due to column rejoining after a void?

- A. Cause of Water Hammer
- B. Rapid valve actuation (valve slam)
- C. Filling of a voided line (column rejoining)
- D. Hot water entering a low pressure line (low pressure discharge)

Water hammer from column rejoining occurs when a void forms in the pipe and is suddenly filled as the moving water column reconnects. When the line has a void (air or vapor pocket), the fluid ahead is moving with inertia. If the void is abruptly eliminated, the incoming water rushes to fill it, compressing the trapped vapor and rapidly increasing the pressure. This rapid pressure spike is the hammer associated with column rejoining. Thus, describing the situation as filling of a voided line (column rejoining) best captures this specific mechanism. Other scenarios—such as valve slam from rapid actuation or hot water flashing into a low-pressure line—are different pathways to water hammer, but they involve distinct causes (sudden valve closure/opening or phase-change-driven surges) rather than the rejoining of a separated water column.

6. In the overall heat transfer equation, which symbol represents the effective heat transfer surface area?

- A. A
- B. S
- C. F
- D. V

The key idea is that heat transfer rate scales with how much surface is actually exchanging heat. In the common overall heat transfer equation, the area term that represents this effective surface is the symbol A. It reflects the surface area that participates in heat exchange, including any enhancements like fins, so A_{eff} can be larger than a simple geometric projection if the surface is augmented. This area multiplies the overall heat transfer coefficient and the driving temperature difference to give the rate of heat transfer. Other symbols in different contexts might denote surface features or volume, but they do not represent the effective transfer surface in this fundamental equation. Therefore, A is the correct symbol.

7. The sudden surge in pressure or liquid velocity within a piping system caused by rapid start/stop of flow, valve action, or steam condensation is known as?

- A. Cavitation
- B. Water Hammer**
- C. Thermal Expansion
- D. Pressure Surge

When a liquid within a piping system experiences a rapid change in flow, its inertia resists the sudden shift, generating a pressure wave that travels through the pipe. This transient surge in pressure or velocity is known as water hammer. The rapid start, sudden valve action, or steam condensation creates an abrupt deceleration or acceleration of the moving liquid, producing high-pressure spikes that can propagate along the line and reflect at boundaries. The effect can be described by the basic relation that the pressure rise is tied to the fluid density, the speed of the pressure wave, and the change in velocity ($\Delta P \approx \rho c \Delta V$). Water hammer is the classic term for this phenomenon, which explains the banging noises and potential damage in piping systems after sudden valve closures or start-ups. Cavitation involves vapor bubble formation due to low pressure, not this general transient surge; thermal expansion is about temperature-driven volume change, and the more generic term "pressure surge" lacks the specific mechanism of momentum change that defines water hammer.

8. Radiation heat transfer can occur without any medium. Which statement is true?

- A. It requires a solid contact
- B. It requires a liquid layer
- C. It can occur in vacuum**
- D. It requires a gas

Radiation heat transfer is energy carried by electromagnetic waves and does not need a surrounding medium. Any object with temperature above absolute zero emits radiation, and those photons can travel through empty space. In vacuum there are no molecules to enable conduction or convection, yet energy can still move from a hotter body to a cooler one via radiation, as the Sun heats the Earth. That's why the statement that it can occur in vacuum is true. The other ideas imply a required contact or a specific liquid or gas layer, which isn't necessary for radiation to take place.

9. What term describes the protection that prevents excessive pressure when steam is admitted to the shell side before the tube side is opened?

- A. Overpressure Protection**
- B. Pressure Equalization
- C. Thermal Expansion Control
- D. Ventilation Protection

When steam is admitted to the shell side before the tube side opens, the shell can pressurize quickly because the steam has nowhere for the pressure to go until the tubes are ready to carry the flow. Overpressure protection is the safety mechanism that prevents the pressure from exceeding the vessel's design limit by providing a relief path—such as safety valves, rupture disks, or vents—that activates at a set pressure. This directly addresses the risk of excessive pressure and keeps the equipment and operators safe. Other terms don't fit as precisely: pressure equalization implies balancing pressures without addressing an overpressure scenario; thermal expansion control relates to movement from temperature changes rather than relieving excess pressure; ventilation protection isn't a standard term for this context.

10. In which component is the energy balance described by $w = h_1 - h_2$?

A. Turbine

B. Boiler

C. Condenser

D. Pump

In a steady-flow device where there is no heat transfer and negligible changes in kinetic or potential energy, the shaft work is equal to the drop in specific enthalpy. For a turbine, steam enters with higher enthalpy h_1 and leaves with lower enthalpy h_2 , so the work produced per unit mass is $w = h_1 - h_2$. This positive enthalpy drop drives the turbine shaft work. In contrast, a boiler adds heat ($Q = h_{out} - h_{in}$), a condenser removes heat ($Q \approx h_{in} - h_{out}$ with little shaft work), and a pump requires input work that raises enthalpy ($w = h_2 - h_1$). Therefore, the relation $w = h_1 - h_2$ describes the turbine.

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Next Steps

Congratulations on reaching the final section of this guide. You've taken a meaningful step toward passing your certification exam and advancing your career.

As you continue preparing, remember that consistent practice, review, and self-reflection are key to success. Make time to revisit difficult topics, simulate exam conditions, and track your progress along the way.

If you need help, have suggestions, or want to share feedback, we'd love to hear from you. Reach out to our team at hello@examzify.com.

Or visit your dedicated course page for more study tools and resources:

<https://epriheattransferfluidflow.examzify.com>

We wish you the very best on your exam journey. You've got this!

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