

Basic Hydraulics Practice Test (Sample)

Study Guide



Everything you need from our exam experts!

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Introduction

Preparing for a certification exam can feel overwhelming, but with the right tools, it becomes an opportunity to build confidence, sharpen your skills, and move one step closer to your goals. At Examzify, we believe that effective exam preparation isn't just about memorization, it's about understanding the material, identifying knowledge gaps, and building the test-taking strategies that lead to success.

This guide was designed to help you do exactly that.

Whether you're preparing for a licensing exam, professional certification, or entry-level qualification, this book offers structured practice to reinforce key concepts. You'll find a wide range of multiple-choice questions, each followed by clear explanations to help you understand not just the right answer, but why it's correct.

The content in this guide is based on real-world exam objectives and aligned with the types of questions and topics commonly found on official tests. It's ideal for learners who want to:

- Practice answering questions under realistic conditions,
- Improve accuracy and speed,
- Review explanations to strengthen weak areas, and
- Approach the exam with greater confidence.

We recommend using this book not as a stand-alone study tool, but alongside other resources like flashcards, textbooks, or hands-on training. For best results, we recommend working through each question, reflecting on the explanation provided, and revisiting the topics that challenge you most.

Remember: successful test preparation isn't about getting every question right the first time, it's about learning from your mistakes and improving over time. Stay focused, trust the process, and know that every page you turn brings you closer to success.

Let's begin.

How to Use This Guide

This guide is designed to help you study more effectively and approach your exam with confidence. Whether you're reviewing for the first time or doing a final refresh, here's how to get the most out of your Examzify study guide:

1. Start with a Diagnostic Review

Skim through the questions to get a sense of what you know and what you need to focus on. Your goal is to identify knowledge gaps early.

2. Study in Short, Focused Sessions

Break your study time into manageable blocks (e.g. 30 - 45 minutes). Review a handful of questions, reflect on the explanations.

3. Learn from the Explanations

After answering a question, always read the explanation, even if you got it right. It reinforces key points, corrects misunderstandings, and teaches subtle distinctions between similar answers.

4. Track Your Progress

Use bookmarks or notes (if reading digitally) to mark difficult questions. Revisit these regularly and track improvements over time.

5. Simulate the Real Exam

Once you're comfortable, try taking a full set of questions without pausing. Set a timer and simulate test-day conditions to build confidence and time management skills.

6. Repeat and Review

Don't just study once, repetition builds retention. Re-attempt questions after a few days and revisit explanations to reinforce learning. Pair this guide with other Examzify tools like flashcards, and digital practice tests to strengthen your preparation across formats.

There's no single right way to study, but consistent, thoughtful effort always wins. Use this guide flexibly, adapt the tips above to fit your pace and learning style. You've got this!

Questions

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1. **The primary purpose of a relief valve is to ____.**
 - A. Control flow
 - B. Avoid pump reversal
 - C. Limit system pressure
 - D. Hold pump prime

2. **A flow meter that must be installed vertically in a hydraulic system is the**
 - A. Rotameter
 - B. Turbine Meter
 - C. Piston Meter
 - D. Vane Meter

3. **The hydraulic motor converts hydraulic flow into ____.**
 - A. Rotary Shaft Speed
 - B. Linear Displacement
 - C. Negative Displacement
 - D. Hydraulic Pressure

4. **A reverse flow check may be needed with a PRV because which of the following?**
 - A. A pressure spike could close the PRV
 - B. An extra valve can't hurt anything
 - C. It is needed for safety
 - D. All of the above

5. **Which fitting is designed to allow quick disconnection and reconnection of hydraulic lines?**
 - A. Reducer
 - B. Quick-Connect
 - C. Bushing
 - D. Tee

- 6. A double-acting cylinder will extend when oil flows into the ____.**
- A. Rod end**
 - B. Piston**
 - C. Cap end**
 - D. Rod**
- 7. In a typical closed-center system, what happens when the commanded pressure is reached and there is no load?**
- A. Flow continues to actuator at reduced rate**
 - B. Flow is blocked; no further flow is required**
 - C. Flow is redirected to tank**
 - D. Pump increases speed to maintain pressure**
- 8. What characterizes a closed-center hydraulic circuit?**
- A. It allows continuous flow to the reservoir when idle.**
 - B. It keeps the main line pressurized and blocks flow to the reservoir when idle.**
 - C. It supplies constant maximum flow to the actuator.**
 - D. It uses gravity to drain fluid when idle.**
- 9. In hydraulic terminology, what term describes the instrument that supplies flow and pressure to the system?**
- A. Pump**
 - B. Switch**
 - C. Sensor**
 - D. Gauge**
- 10. A non-compensated flow control valve will cause actuator speed to change in response to load in what way?**
- A. Increase**
 - B. Decrease**
 - C. Remain unchanged**
 - D. Fluctuate unpredictably**

Answers

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1. C
2. A
3. A
4. A
5. B
6. C
7. B
8. B
9. A
10. B

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Explanations

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1. The primary purpose of a relief valve is to ____.
- A. Control flow
 - B. Avoid pump reversal
 - C. Limit system pressure**
 - D. Hold pump prime

Relief valves protect the hydraulic system by keeping pressure from exceeding a safe limit. When the circuit demands more pressure than the set point, the valve opens and allows fluid to return to the reservoir, preventing excessive pressure that could damage components. This is why limiting system pressure is the primary purpose. Flow control regulates how much fluid passes to downstream components, not the maximum pressure. Preventing pump reversal relies on anti-reverse devices or check valves, not a relief valve. Holding the pump prime is about maintaining the suction side and preventing air ingress, which a relief valve does not manage.

2. A flow meter that must be installed vertically in a hydraulic system is the
- A. Rotameter**
 - B. Turbine Meter
 - C. Piston Meter
 - D. Vane Meter

Rotameters are variable-area flowmeters that use a float inside a tapered tube. The flow pushes the float upward until gravity and buoyancy balance with the flow, so the float settles at a height that directly indicates the flow rate. This setup requires the tube to be vertical so the float can move freely upward with increasing flow and stay stable for a readable measurement. If the meter is not vertical, the float won't settle correctly and readings become unreliable. The other meters use different measurement principles—turbine meters rely on rotor speed, piston meters on displacement, and vane meters on a rotating vane—none of which require a strictly vertical installation, so they don't fit the stated requirement.

3. The hydraulic motor converts hydraulic flow into ____.
- A. Rotary Shaft Speed**
 - B. Linear Displacement
 - C. Negative Displacement
 - D. Hydraulic Pressure

A hydraulic motor turns the energy in pressurized fluid into rotational motion. The flow rate of the fluid determines how fast the motor's output shaft can spin—the more fluid moving through per unit time, the higher the shaft speed, up to the limits set by the motor size and the load. The pressure provides the force that creates torque, but the observable result of the motor is rotation (speed) and torque, not linear movement. A hydraulic cylinder handles linear displacement, not rotation, and "negative displacement" isn't a relevant idea here.

4. A reverse flow check may be needed with a PRV because which of the following?

- A. A pressure spike could close the PRV**
- B. An extra valve can't hurt anything**
- C. It is needed for safety**
- D. All of the above**

The main idea is how a pressure reducing valve behaves during transient events. A PRV is designed to hold downstream pressure by throttling flow, but a sudden pressure spike can force the valve to shut quickly to protect the downstream side. When that happens, energy in the downstream line can push fluid back toward the upstream side if there's any path for reverse flow. A reverse flow check valve provides a one-way path, stopping that backflow whenever the PRV closes or flow reverses due to a transient. That's why it's useful to have a reverse flow check with a PRV. The other options aren't the primary engineering reason. While safety is always important, the specific need here is to prevent reverse flow during PRV closure caused by pressure spikes.

5. Which fitting is designed to allow quick disconnection and reconnection of hydraulic lines?

- A. Reducer**
- B. Quick-Connect**
- C. Bushing**
- D. Tee**

Connecting and disconnecting hydraulic lines quickly depends on using fittings designed for rapid separation. Quick-connect fittings are built to be joined and released with minimal effort, often without tools, and they seal reliably when mated while allowing easy disconnection when service or reconfiguration is needed. This makes them ideal for tasks like swapping attachments, performing maintenance, or testing circuits where you don't want to spend time undoing threaded connections or adapters. In contrast, a reducer changes the size of the line to fit different diameters but doesn't provide a fast release mechanism. A bushing also serves as an adapter to change thread sizes, not as a quick-disconnect coupling. A tee is a three-way branch fitting used to split or combine flow, not for rapid disconnection. So the fitting designed for quick disconnection and reconnection of hydraulic lines is the quick-connect. Remember to depressurize the system and cap or cover open lines when separating to prevent oil loss and contamination.

6. A double-acting cylinder will extend when oil flows into the ____.

- A. Rod end
- B. Piston
- C. Cap end**
- D. Rod

In a double-acting cylinder, both ends can be pressurized to move the piston in either direction. Extending the rod happens when fluid is pumped into the cap end—the end opposite the rod. The cap-end pressure pushes the piston toward the rod end, which drives the rod outward and extends the cylinder. Conversely, applying fluid to the rod end would push the piston toward the cap end, retracting the rod. The option describing the cap end aligns with this flow path, while the other ends (rod end or piston itself) aren't the locations where fluid is introduced, so they don't produce extension.

7. In a typical closed-center system, what happens when the commanded pressure is reached and there is no load?

- A. Flow continues to actuator at reduced rate
- B. Flow is blocked; no further flow is required**
- C. Flow is redirected to tank
- D. Pump increases speed to maintain pressure

In a closed-center system, once the commanded pressure is reached and there's no load, the valve centers and blocks the flow path. The pump then unloads (reduces displacement or stops pumping) so no additional fluid is sent into the circuit. Since there's no demand, only the stored pressure in the lines remains, not continuous flow. This keeps the pressure maintained without wasting energy or moving the actuator.

8. What characterizes a closed-center hydraulic circuit?

- A. It allows continuous flow to the reservoir when idle.
- B. It keeps the main line pressurized and blocks flow to the reservoir when idle.**
- C. It supplies constant maximum flow to the actuator.
- D. It uses gravity to drain fluid when idle.

Closed-center circuits keep the main hydraulic line pressurized when there's no demand, and the control valve blocks flow back to the reservoir. This means the pump is still circulating fluid, but it isn't allowed to return to tank, so the line stays charged and there's no idle flow. Only when a command opens the circuit does fluid move to the actuator and then return through the system. This setup reduces wasted energy and heat from pumping fluid that just circulates at idle, and it often uses a pressure-controlled pump to hold that pressure with minimal flow. This differs from an arrangement that allows continuous flow to the reservoir when idle (that would be open-center), and it isn't about sending a constant maximum flow to the actuator or relying on gravity to drain fluid.

9. In hydraulic terminology, what term describes the instrument that supplies flow and pressure to the system?

- A. Pump**
- B. Switch**
- C. Sensor**
- D. Gauge**

In hydraulics, the device that supplies flow and pressure to the system is the pump. The pump is the energy source for the hydraulic circuit: it moves fluid from the reservoir into the system and creates the flow. As the fluid flows and encounters resistance from valves, cylinders, and other components, the pump develops the pressure needed to drive those loads. Other devices don't provide both flow and pressure. A switch merely turns the system on or off; it doesn't add energy or push fluid. A sensor measures a condition such as pressure or temperature, but it doesn't generate flow. A gauge indicates pressure (or sometimes flow) but it only reads the system state, not supply energy.

10. A non-compensated flow control valve will cause actuator speed to change in response to load in what way?

- A. Increase**
- B. Decrease**
- C. Remain unchanged**
- D. Fluctuate unpredictably**

Non-compensated flow control valves do not adjust for changes in pressure or load, so the actuator's speed tracks the actual flow available. When the load on the actuator increases, more pressure is required to move it, which reduces the flow through the valve since it isn't compensating for that change. With less flow reaching the actuator, its speed decreases. If the load were lighter, more flow would pass and the actuator would move faster, but the key point is that increasing load causes a drop in speed.

Next Steps

Congratulations on reaching the final section of this guide. You've taken a meaningful step toward passing your certification exam and advancing your career.

As you continue preparing, remember that consistent practice, review, and self-reflection are key to success. Make time to revisit difficult topics, simulate exam conditions, and track your progress along the way.

If you need help, have suggestions, or want to share feedback, we'd love to hear from you. Reach out to our team at hello@examzify.com.

Or visit your dedicated course page for more study tools and resources:

<https://basichydraulics.examzify.com>

We wish you the very best on your exam journey. You've got this!

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