

Basic Engineering Common Core (BECC) 1 Practice Test (Sample)

Study Guide



Everything you need from our exam experts!

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Introduction

Preparing for a certification exam can feel overwhelming, but with the right tools, it becomes an opportunity to build confidence, sharpen your skills, and move one step closer to your goals. At Examzify, we believe that effective exam preparation isn't just about memorization, it's about understanding the material, identifying knowledge gaps, and building the test-taking strategies that lead to success.

This guide was designed to help you do exactly that.

Whether you're preparing for a licensing exam, professional certification, or entry-level qualification, this book offers structured practice to reinforce key concepts. You'll find a wide range of multiple-choice questions, each followed by clear explanations to help you understand not just the right answer, but why it's correct.

The content in this guide is based on real-world exam objectives and aligned with the types of questions and topics commonly found on official tests. It's ideal for learners who want to:

- Practice answering questions under realistic conditions,
- Improve accuracy and speed,
- Review explanations to strengthen weak areas, and
- Approach the exam with greater confidence.

We recommend using this book not as a stand-alone study tool, but alongside other resources like flashcards, textbooks, or hands-on training. For best results, we recommend working through each question, reflecting on the explanation provided, and revisiting the topics that challenge you most.

Remember: successful test preparation isn't about getting every question right the first time, it's about learning from your mistakes and improving over time. Stay focused, trust the process, and know that every page you turn brings you closer to success.

Let's begin.

How to Use This Guide

This guide is designed to help you study more effectively and approach your exam with confidence. Whether you're reviewing for the first time or doing a final refresh, here's how to get the most out of your Examzify study guide:

1. Start with a Diagnostic Review

Skim through the questions to get a sense of what you know and what you need to focus on. Your goal is to identify knowledge gaps early.

2. Study in Short, Focused Sessions

Break your study time into manageable blocks (e.g. 30 - 45 minutes). Review a handful of questions, reflect on the explanations.

3. Learn from the Explanations

After answering a question, always read the explanation, even if you got it right. It reinforces key points, corrects misunderstandings, and teaches subtle distinctions between similar answers.

4. Track Your Progress

Use bookmarks or notes (if reading digitally) to mark difficult questions. Revisit these regularly and track improvements over time.

5. Simulate the Real Exam

Once you're comfortable, try taking a full set of questions without pausing. Set a timer and simulate test-day conditions to build confidence and time management skills.

6. Repeat and Review

Don't just study once, repetition builds retention. Re-attempt questions after a few days and revisit explanations to reinforce learning. Pair this guide with other Examzify tools like flashcards, and digital practice tests to strengthen your preparation across formats.

There's no single right way to study, but consistent, thoughtful effort always wins. Use this guide flexibly, adapt the tips above to fit your pace and learning style. You've got this!

Questions

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- 1. Which tool is used for cutting external threads?**
 - A. Lathe**
 - B. Tap**
 - C. Die**
 - D. Mill**

- 2. Which MDS form is used to report maintenance that results in a configuration change?**
 - A. A-november**
 - B. B-zulu**
 - C. C-kilo**
 - D. D-echo**

- 3. What tool is utilized to measure the specific tightness of a fastener?**
 - A. Socket wrench**
 - B. Torque wrench**
 - C. Adjustable wrench**
 - D. Pliers**

- 4. To verify the MRC, which document's periodicity code should you not use?**
 - A. Training Manual**
 - B. Maintenance Requirement Card**
 - C. List of Equipment Preventive Maintenance**
 - D. Maintenance Indicator Program**

- 5. Who is tasked with maintaining safety compliance within the work center?**
 - A. Safety Officer**
 - B. Work Center Supervisor**
 - C. Quality Assurance Manager**
 - D. Commanding Officer**

- 6. What personal protective equipment (PPE) should be worn when handling synthetic lube oil?**
- A. Safety glasses**
 - B. Chemical goggles**
 - C. Face shields**
 - D. Surgical masks**
- 7. Who is responsible for scheduling weekly maintenance?**
- A. Maintenance Manager**
 - B. Work Center Supervisor**
 - C. Operations Manager**
 - D. Team Leader**
- 8. What tool would you use when measuring small holes?**
- A. Caliper**
 - B. Micrometer**
 - C. Telescoping gauge**
 - D. Depth gauge**
- 9. Who must wear protective eyewear properly?**
- A. All individuals in a workshop environment**
 - B. All hands**
 - C. Only those using power tools**
 - D. Only supervisory staff**
- 10. What range are small micrometers typically made with?**
- A. 0.5-in range**
 - B. 1-in range**
 - C. 2-in range**
 - D. 5-in range**

Answers

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1. C
2. C
3. B
4. B
5. B
6. B
7. B
8. C
9. B
10. B

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Explanations

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1. Which tool is used for cutting external threads?

- A. Lathe
- B. Tap
- C. Die**
- D. Mill

The correct answer is the die. A die is specifically designed for cutting external threads on cylindrical objects such as bolts or rods. When a die is applied, it forms the helical grooves needed for threading. This tool is used in a process called threading, where the die is rotated around the workpiece to create a consistent external thread profile. In contrast, a lathe is primarily used for shaping and cutting materials, but it is not specifically designed for creating external threads by itself. While it can be used to create threads when combined with the right tooling, it is not the tool most commonly associated with cutting external threads on its own. A tap, on the other hand, is used for cutting internal threads, making it suitable for creating threaded holes rather than external threads. Lastly, a mill is primarily for machining flat surfaces or complex shapes and does not directly cut threads like a die does. Each of these tools has a distinct function that caters to different aspects of machining, which clarifies why the die is the correct choice for cutting external threads.

2. Which MDS form is used to report maintenance that results in a configuration change?

- A. A-november
- B. B-zulu
- C. C-kilo**
- D. D-echo

The correct form used to report maintenance that results in a configuration change is referred to as C-kilo. This specific MDS (Maintenance Data System) form is designed to document any changes made to the configuration of equipment as a result of maintenance activities. These changes could include modifications, upgrades, or replacements that affect the design or operational capabilities of the system. Understanding this allows operators and maintenance personnel to track how alterations could impact performance, compliance, or future maintenance requirements. By accurately recording these changes, organizations can enhance their ability to manage assets over time and ensure the integrity of their systems is maintained. The other forms mentioned do not relate specifically to configuration changes, as each MDS form serves different purposes regarding maintenance reporting and data management.

3. What tool is utilized to measure the specific tightness of a fastener?

- A. Socket wrench**
- B. Torque wrench**
- C. Adjustable wrench**
- D. Pliers**

The tool designed to measure the specific tightness of a fastener is a torque wrench. This instrument allows the user to apply a precise amount of torque to a nut or bolt, ensuring that it is tightened to the manufacturer's specifications. Torque wrenches are critical in applications where correct tension is essential for performance, such as in automotive assembly, machinery, and construction, to prevent loosening or overtightening that may lead to failure or damage. The other tools mentioned have different primary functions. A socket wrench is generally used for turning fasteners but does not measure torque. An adjustable wrench can grip various sizes of nuts and bolts, but it also lacks a measurement feature for tightness. Pliers are versatile tools for gripping and bending but are not intended for applying or measuring torque to fasteners.

4. To verify the MRC, which document's periodicity code should you not use?

- A. Training Manual**
- B. Maintenance Requirement Card**
- C. List of Equipment Preventive Maintenance**
- D. Maintenance Indicator Program**

The Maintenance Requirement Card (MRC) is a key document used in maintenance management to outline the specific requirements and procedures for maintenance tasks. Its primary purpose is to provide detailed information on what needs to be done and when for various equipment. However, when it comes to verifying periodicity codes — which indicate how often maintenance tasks should be performed — the MRC itself is not intended for verification of its own periodicity. The other documents in the choices serve a supportive role in establishing and verifying maintenance schedules and practices. For instance, the Training Manual can provide guidelines related to training requirements for maintenance personnel, while the List of Equipment Preventive Maintenance outlines scheduled maintenance tasks for equipment overall. The Maintenance Indicator Program monitors maintenance and performance metrics, which can involve verifying periodicity. Using the MRC to verify its own periodicity creates a circular reference that doesn't provide an independent validation of the maintenance schedule. Instead, periodicity codes should be cross-referenced with supported documentation that has been established for that purpose, ensuring that the maintenance strategy is based on sound principles and exercises due diligence in maintenance scheduling.

5. Who is tasked with maintaining safety compliance within the work center?

- A. Safety Officer**
- B. Work Center Supervisor**
- C. Quality Assurance Manager**
- D. Commanding Officer**

The responsibility of maintaining safety compliance within a work center primarily falls to the Work Center Supervisor. This individual is directly involved in the day-to-day operations and is positioned to oversee the safety practices and protocols among the personnel in the work center. They ensure that employees follow established safety procedures, conduct safety briefings, and promote a culture of safety awareness. While the Safety Officer and Quality Assurance Manager have roles related to safety, these positions typically work in a more advisory or oversight capacity rather than being directly responsible for the implementation of safety practices in the work center. The Commanding Officer has overarching responsibility for safety compliance across the entire unit but delegates the specific operational details to the Work Center Supervisor, who is closer to the activities and personnel involved. This makes the Work Center Supervisor the key figure in maintaining safety compliance effectively within their scope of control.

6. What personal protective equipment (PPE) should be worn when handling synthetic lube oil?

- A. Safety glasses**
- B. Chemical goggles**
- C. Face shields**
- D. Surgical masks**

Wearing chemical goggles when handling synthetic lube oil is essential for protecting the eyes from potential splashes and chemical exposure. Unlike regular safety glasses, which provide basic protection for impacts and dust, chemical goggles offer a tighter seal around the eyes and are better suited for environments where hazardous liquids or chemicals might pose a risk. They prevent any harmful chemicals from seeping in, ensuring that the eyes remain protected from irritants or corrosive substances. Chemical goggles are specifically designed to offer high levels of protection against harmful substances, making them the most appropriate choice for this scenario. Other types of PPE, such as safety glasses and face shields, may not provide the same level of protection against splashes or exposure to chemicals. Surgical masks are not relevant in this context, as they are primarily used to protect against airborne pathogens, not for protecting from chemical exposures.

7. Who is responsible for scheduling weekly maintenance?

- A. Maintenance Manager
- B. Work Center Supervisor**
- C. Operations Manager
- D. Team Leader

The Work Center Supervisor plays a crucial role in overseeing the daily activities within a specific area or work center, which includes managing the scheduling of tasks such as weekly maintenance. This individual is typically more hands-on and directly involved with the team and the workflow within that work area. They ensure that maintenance activities are aligned with operational capacity and priorities, coordinating with team members to make sure that maintenance does not interfere with production schedules. While the Maintenance Manager may oversee maintenance policies and the overall maintenance program, they are often removed from the day-to-day specifics of scheduling. The Operations Manager typically manages larger operational strategies and may not directly handle the scheduling of maintenance tasks. Team Leaders generally focus on guiding small groups within the work center and implementing tasks as directed, rather than taking responsibility for maintenance scheduling. Therefore, the Work Center Supervisor is positioned to effectively coordinate and schedule weekly maintenance operations.

8. What tool would you use when measuring small holes?

- A. Caliper
- B. Micrometer
- C. Telescoping gauge**
- D. Depth gauge

When measuring small holes, the most suitable tool is a telescoping gauge. This instrument is designed specifically for measuring the internal dimensions of holes, such as their diameter, and it can capture the exact size of a hole's interior by expanding and contracting to fit snugly within the space. After it is inserted into the hole and adjusted to capture the internal dimensions, the gauge can be transferred to a calibrated measuring tool, like a micrometer or caliper, for precise measurements. Other tools, while useful for different measurement tasks, do not serve this function as effectively. A caliper is more appropriate for measuring external dimensions, larger distances, or surface features, while a micrometer is typically used for measuring small objects or features where high precision is necessary, but it does not directly measure the interior of a hole as efficiently as a telescoping gauge. A depth gauge, on the other hand, is primarily utilized for measuring depth, which does not apply to measuring the diameter of holes. Therefore, for the specific task of measuring small holes, the telescoping gauge is the optimal choice.

9. Who must wear protective eyewear properly?

- A. All individuals in a workshop environment
- B. All hands**
- C. Only those using power tools
- D. Only supervisory staff

The requirement for all hands to wear protective eyewear underscores the importance of ensuring safety for everyone present in a potentially hazardous environment, such as a workshop. "All hands" refers to all personnel involved in the workshop, including workers, visitors, and any individuals who may be present. Wearing proper protective eyewear is critical for preventing eye injuries that could result from dust, debris, flying particles, or chemical splashes that are commonly associated with workshop activities. This approach to safety emphasizes a comprehensive culture where the well-being of all individuals is prioritized, as eye hazards can arise unexpectedly and do not discriminate based on an individual's specific tasks. Therefore, ensuring that everyone is equipped with appropriate protective eyewear helps create a safer work environment overall. Other options suggest limitations on who must wear eyewear, which could lead to gaps in safety measures. For instance, restricting protective eyewear usage to only those using power tools overlooks risks faced by other personnel who may be exposed to hazards even if they're not directly using tools. Similarly, allowing only supervisory staff to wear protective eyewear could create an environment where other team members are left unprotected, which is not compliant with best practices in safety protocols.

10. What range are small micrometers typically made with?

- A. 0.5-in range
- B. 1-in range**
- C. 2-in range
- D. 5-in range

Small micrometers are typically made with a 1-inch range to allow for precise measurements of small dimensions, making them ideal for applications where accuracy is critical, such as in machining or quality control in manufacturing. The design of micrometers enables them to measure with high precision, often down to one-thousandth of an inch. This range strikes a balance, providing enough capability to measure relatively small parts without compromising on the micrometer's ease of use and accuracy. While other ranges exist for larger micrometers, the 1-inch range is particularly suitable for tasks that require frequent measurements in small increments, which is why it is widely utilized in various engineering and manufacturing fields.

Next Steps

Congratulations on reaching the final section of this guide. You've taken a meaningful step toward passing your certification exam and advancing your career.

As you continue preparing, remember that consistent practice, review, and self-reflection are key to success. Make time to revisit difficult topics, simulate exam conditions, and track your progress along the way.

If you need help, have suggestions, or want to share feedback, we'd love to hear from you. Reach out to our team at hello@examzify.com.

Or visit your dedicated course page for more study tools and resources:

<https://becc1.examzify.com>

We wish you the very best on your exam journey. You've got this!

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