

# Associated Locksmiths of America (ALOA) Practice Test (Sample)

## Study Guide



**Everything you need from our exam experts!**

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# Introduction

Preparing for a certification exam can feel overwhelming, but with the right tools, it becomes an opportunity to build confidence, sharpen your skills, and move one step closer to your goals. At Examzify, we believe that effective exam preparation isn't just about memorization, it's about understanding the material, identifying knowledge gaps, and building the test-taking strategies that lead to success.

This guide was designed to help you do exactly that.

Whether you're preparing for a licensing exam, professional certification, or entry-level qualification, this book offers structured practice to reinforce key concepts. You'll find a wide range of multiple-choice questions, each followed by clear explanations to help you understand not just the right answer, but why it's correct.

The content in this guide is based on real-world exam objectives and aligned with the types of questions and topics commonly found on official tests. It's ideal for learners who want to:

- Practice answering questions under realistic conditions,
- Improve accuracy and speed,
- Review explanations to strengthen weak areas, and
- Approach the exam with greater confidence.

We recommend using this book not as a stand-alone study tool, but alongside other resources like flashcards, textbooks, or hands-on training. For best results, we recommend working through each question, reflecting on the explanation provided, and revisiting the topics that challenge you most.

**Remember:** successful test preparation isn't about getting every question right the first time, it's about learning from your mistakes and improving over time. Stay focused, trust the process, and know that every page you turn brings you closer to success.

Let's begin.

# How to Use This Guide

**This guide is designed to help you study more effectively and approach your exam with confidence. Whether you're reviewing for the first time or doing a final refresh, here's how to get the most out of your Examzify study guide:**

## **1. Start with a Diagnostic Review**

**Skim through the questions to get a sense of what you know and what you need to focus on. Your goal is to identify knowledge gaps early.**

## **2. Study in Short, Focused Sessions**

**Break your study time into manageable blocks (e.g. 30 - 45 minutes). Review a handful of questions, reflect on the explanations.**

## **3. Learn from the Explanations**

**After answering a question, always read the explanation, even if you got it right. It reinforces key points, corrects misunderstandings, and teaches subtle distinctions between similar answers.**

## **4. Track Your Progress**

**Use bookmarks or notes (if reading digitally) to mark difficult questions. Revisit these regularly and track improvements over time.**

## **5. Simulate the Real Exam**

**Once you're comfortable, try taking a full set of questions without pausing. Set a timer and simulate test-day conditions to build confidence and time management skills.**

## **6. Repeat and Review**

**Don't just study once, repetition builds retention. Re-attempt questions after a few days and revisit explanations to reinforce learning. Pair this guide with other Examzify tools like flashcards, and digital practice tests to strengthen your preparation across formats.**

**There's no single right way to study, but consistent, thoughtful effort always wins. Use this guide flexibly, adapt the tips above to fit your pace and learning style. You've got this!**

## Questions

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- 1. What is the minimum stack height for Medeco Biaxial locks?**
  - A. 0.480**
  - B. 0.499**
  - C. 0.510**
  - D. 0.525**
  
- 2. What precaution should be taken when checking resistance in a loop?**
  - A. Ensure all devices are powered on**
  - B. Check connections for loose wires**
  - C. Shut off the power before measuring**
  - D. Adjust the settings on the controller**
  
- 3. What does the spacing of a key refer to?**
  - A. Length of the key**
  - B. Dimensions from the shoulder or stop of a key to the center of the first cut and each cut after**
  - C. Width of the keyway**
  - D. Shape of the key head**
  
- 4. How many primary and secondary keyways do GM locks typically feature?**
  - A. 3 primary and 2 secondary**
  - B. 4 primary and 4 secondary**
  - C. 5 primary and 3 secondary**
  - D. 2 primary and 5 secondary**
  
- 5. What is the common hole size required to drill in a door for a key in knob lock chassis?**
  - A. 1 3/4 inches**
  - B. 2 inches**
  - C. 2 1/8 inches**
  - D. 2 1/4 inches**

- 6. Which IC cylinder manufacturer uses two chambers to operate a control retainer for control keys?**
- A. Kwikset**
  - B. Schlage**
  - C. Medeco**
  - D. Assa Abloy**
- 7. What does RPM refer to in the context of electronic lock systems?**
- A. Rotational Point Module**
  - B. Remote Point Module**
  - C. Rapid Point Mechanism**
  - D. Remote Programming Module**
- 8. What essential feature is needed in a key in knob lock installation to ensure proper function with the latch?**
- A. The lock must have a decorative finish**
  - B. Lock housing must engage with latch prongs**
  - C. The lock must be made of brass**
  - D. The key must have a unique cut**
- 9. Who typically represents the Authority Having Jurisdiction (AHJ)?**
- A. Building Inspector**
  - B. Fire Marshall**
  - C. Security Officer**
  - D. Facility Manager**
- 10. Which lock features a coded sidebar and key blank?**
- A. Kwikset**
  - B. Best**
  - C. Schlage**
  - D. Assa twin 6000 cylinder**

## Answers

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1. B
2. C
3. B
4. B
5. C
6. C
7. D
8. B
9. B
10. D

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## **Explanations**

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**1. What is the minimum stack height for Medeco Biaxial locks?**

- A. 0.480
- B. 0.499**
- C. 0.510
- D. 0.525

The minimum stack height for Medeco Biaxial locks is 0.499 inches. This specification is vital as it ensures that the lock functions correctly and securely. Medeco Biaxial locks operate on a unique design that includes both rotational and vertical pin mechanisms, providing a higher level of security compared to traditional pin tumbler locks. Understanding the minimum stack height is essential for lock installation and repair technicians, as using parts outside of the specified dimensions could compromise the lock's integrity and performance. Additionally, maintaining the correct stack height ensures compatibility with the lock's design, allowing it to engage properly with its associated mechanisms, such as the cylinder and keyway. Having accurate knowledge of these specifications is critical for anyone involved in locksmithing or security professions.

**2. What precaution should be taken when checking resistance in a loop?**

- A. Ensure all devices are powered on
- B. Check connections for loose wires
- C. Shut off the power before measuring**
- D. Adjust the settings on the controller

When checking resistance in a loop, shutting off the power before measuring is crucial to ensure safety and accuracy. Measuring resistance requires a multimeter to send a small amount of current through the circuit to determine the resistance. If the power remains on during this process, it could pose a risk of electric shock to the technician and may damage the multimeter or the circuit being tested. Additionally, the presence of voltage can lead to misleading readings; the multimeter may show erroneous values due to the interference from the powered components. By turning off the power, you not only protect yourself and your equipment but also ensure that the measurement reflects the true resistance of the components without any external influence.

### 3. What does the spacing of a key refer to?

- A. Length of the key
- B. Dimensions from the shoulder or stop of a key to the center of the first cut and each cut after**
- C. Width of the keyway
- D. Shape of the key head

The spacing of a key primarily refers to the dimensions from the shoulder or stop of the key to the center of the first cut, and subsequently to each cut that follows along the length of the key. This measurement is crucial because it defines how the key is structured in relation to the lock it operates. Proper spacing ensures that when the key is inserted into the lock, the cuts align perfectly with the corresponding pins inside the lock cylinder, allowing for smooth rotation and unlocking. In locksmithing, understanding key spacing is essential for creating duplicate keys and for troubleshooting issues related to key operation. The other options pertain to different aspects of key design and functionality, such as length, width of the keyway, and shape of the key head, but they do not accurately convey the concept of spacing, which specifically focuses on the positioning of the cuts along the key.

### 4. How many primary and secondary keyways do GM locks typically feature?

- A. 3 primary and 2 secondary
- B. 4 primary and 4 secondary**
- C. 5 primary and 3 secondary
- D. 2 primary and 5 secondary

General Motors (GM) locks are designed with security and versatility in mind, typically incorporating 4 primary and 4 secondary keyways. This configuration allows for a more controlled keying system that can accommodate a variety of applications while maintaining a level of security against unauthorized duplication. The combination of these primary and secondary keyways provides locksmiths with the ability to create multiple keying arrangements, ensuring that different keys can operate specific locks while keeping unauthorized access to a minimum. This design helps facilitate the management of keys for vehicle security systems, allowing for less complexity in the keying process while still offering protection against locksmith manipulation. Knowing the typical keyway configurations is essential for locksmiths as it directly affects the key duplication processes and the types of tools needed for servicing various GM locks effectively.

**5. What is the common hole size required to drill in a door for a key in knob lock chassis?**

- A. 1 3/4 inches**
- B. 2 inches**
- C. 2 1/8 inches**
- D. 2 1/4 inches**

The common hole size required to drill in a door for a key-in-knob lock chassis is 2 1/8 inches. This standard size has been widely adopted in the locksmithing and door hardware industry to accommodate the typical cylinder and chassis dimensions used in most key-in-knob locks. Using a 2 1/8-inch hole allows for proper fitting of not only the knob but also the latch mechanism associated with it. This dimension ensures that there is enough space for smooth operation and installation of the locking hardware, providing the necessary security and functionality that consumers expect from key-in-knob lock systems. This size is standardized across numerous manufacturers, making it the go-to size for locksmiths and builders when specifying the dimensions for door preparations. Other sizes, while they may exist for specific applications or types of locks, are not as universally accepted or utilized as the 2 1/8-inch hole.

**6. Which IC cylinder manufacturer uses two chambers to operate a control retainer for control keys?**

- A. Kwikset**
- B. Schlage**
- C. Medeco**
- D. Assa Abloy**

Medeco is recognized for its unique approach to security features in its locks, particularly through the use of an innovative design that incorporates two chambers in its cylinder structure. This design allows for greater complexity in the locking mechanism, specifically in how the control retainer operates. In Medeco's system, one chamber is utilized to accept the standard key, while the second chamber is designed for the control key, which is inherently different in configuration. This dual-chamber mechanism enhances security by requiring a specific key configuration for access, minimizing the risk of unauthorized duplication or manipulation. The multi-chamber approach not only strengthens the overall security of the lock but also allows for more controlled access in managed environments, making Medeco a popular choice for high-security applications. Other manufacturers utilize different mechanisms and designs that do not involve the two-chamber control retainer feature, which distinguishes Medeco in this context.

**7. What does RPM refer to in the context of electronic lock systems?**

- A. Rotational Point Module**
- B. Remote Point Module**
- C. Rapid Point Mechanism**
- D. Remote Programming Module**

In the context of electronic lock systems, RPM stands for Remote Programming Module. This term refers to a device or feature that allows users to program or manage electronic locks from a distance, often via wireless communication. The Remote Programming Module simplifies the process of configuring lock settings, programming access codes, and managing user permissions without the need for physical access to the lock itself. This capability is particularly important for efficiency in managing multiple locks or access points, especially in larger systems where physical access to each lock would be impractical. By utilizing a Remote Programming Module, locksmiths and security professionals can streamline their operations, reduce labor costs, and enhance the overall security and functionality of the access control system. Such modules often come with software that provides a user-friendly interface for these tasks, further demonstrating their importance in modern electronic lock management.

**8. What essential feature is needed in a key in knob lock installation to ensure proper function with the latch?**

- A. The lock must have a decorative finish**
- B. Lock housing must engage with latch prongs**
- C. The lock must be made of brass**
- D. The key must have a unique cut**

In a key-in-knob lock installation, it is crucial for the lock housing to engage with the latch prongs. This feature ensures that when the lock is turned, it properly retracts the latch, allowing the door to open. If the lock housing does not engage correctly with the latch prongs, the latch will not function as intended, and the door may not operate smoothly or may remain locked even when it should be unlocked. Engaging the latch prongs creates a reliable connection that is vital for the lock's security and operational effectiveness, which is fundamental in any door lock system. While decorative finishes and materials like brass can enhance the aesthetic and durability of a lock, they do not affect how the lock interacts with the latch mechanism itself. Similarly, while having a unique cut for the key can enhance security by preventing unauthorized duplication, it is not an essential feature for the latch's function. The primary requirement for ensuring a properly functioning locking mechanism is the correct engagement between the lock and the latch, making this feature paramount in lock installations.

## 9. Who typically represents the Authority Having Jurisdiction (AHJ)?

- A. Building Inspector
- B. Fire Marshall**
- C. Security Officer
- D. Facility Manager

The Authority Having Jurisdiction (AHJ) is an important entity in the context of codes and regulations related to construction, safety, and enforcement. The Fire Marshall generally represents the AHJ, as they have the authority to enforce fire safety codes, assess building occupancy, and ensure compliance with fire-related regulations. Their primary role is to oversee fire prevention efforts and evaluate potential risks within buildings, making them a crucial representative of the AHJ. While other roles like a Building Inspector, Security Officer, and Facility Manager have significant responsibilities within their respective domains, they do not typically carry the same level of authority concerning regulatory enforcement and safety codes as the Fire Marshall. Building Inspectors focus on compliance with construction codes, Security Officers handle security measures, and Facility Managers oversee the operations and maintenance of a facility rather than regulatory compliance related to fire safety. Therefore, the Fire Marshall is the most appropriate representative for the AHJ in this context.

## 10. Which lock features a coded sidebar and key blank?

- A. Kwikset
- B. Best
- C. Schlage
- D. Assa twin 6000 cylinder**

The Assa twin 6000 cylinder features a unique design that incorporates a coded sidebar and a special key blank. This type of lock is part of a high-security system and is known for its advanced locking mechanism, which enhances protection against unauthorized key duplication and picking. In this lock design, the sidebar interacts with the pin tumblers in a way that requires a specific key with a particular profile and cuts to enable the sidebar to move and unlock the cylinder. This added layer of security makes it much more difficult for intruders to bypass the lock compared to standard pin tumbler locks which do not feature this additional mechanism. The coding of the sidebar means that the lock is specifically tailored to a key that matches not only the typical cuts found on the blade but also engages the sidebar correctly. This feature distinguishes it from the other lock options provided. Kwikset and Schlage locks typically utilize standard pin tumbler mechanisms without the additional complexity of a coded sidebar. Best locks are often designed for interchangeable core systems, which do not have the same mechanism as the Assa twin 6000 cylinder.

## Next Steps

**Congratulations on reaching the final section of this guide. You've taken a meaningful step toward passing your certification exam and advancing your career.**

**As you continue preparing, remember that consistent practice, review, and self-reflection are key to success. Make time to revisit difficult topics, simulate exam conditions, and track your progress along the way.**

**If you need help, have suggestions, or want to share feedback, we'd love to hear from you. Reach out to our team at [hello@examzify.com](mailto:hello@examzify.com).**

**Or visit your dedicated course page for more study tools and resources:**

**<https://aloe.examzify.com>**

**We wish you the very best on your exam journey. You've got this!**

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